

HITACHI

## New Wall Entry RAK-REF / RAC-WEF

Launching Date: **FY20 Q3**

### Features

#### Energy savings

- High seasonal performances **SEER A++ / SCOP A+**

#### Air quality

**Exclusive Frost Wash feature** to match end-user requirements

#### Compact & discreet design:

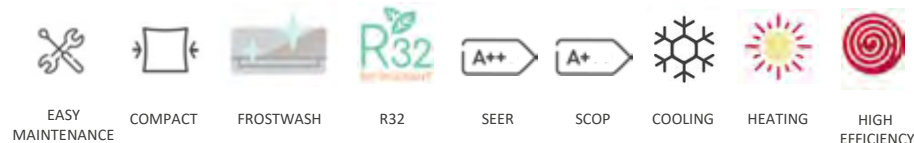
- **Width 780mm** perfect to install above the door
- **New user friendly remocon including Frost wash function**

Easy selection: Single & Multi compatibility for IDU

Connectivity: Compatible with HiKumo & HiKumoPro




Capacity kW	1.8	2.5	3.5	5.0
	•	•	•	•



**A new compact Wall Entry range with a high level of differentiation on a trendy market thanks to the new Frost Wash function**

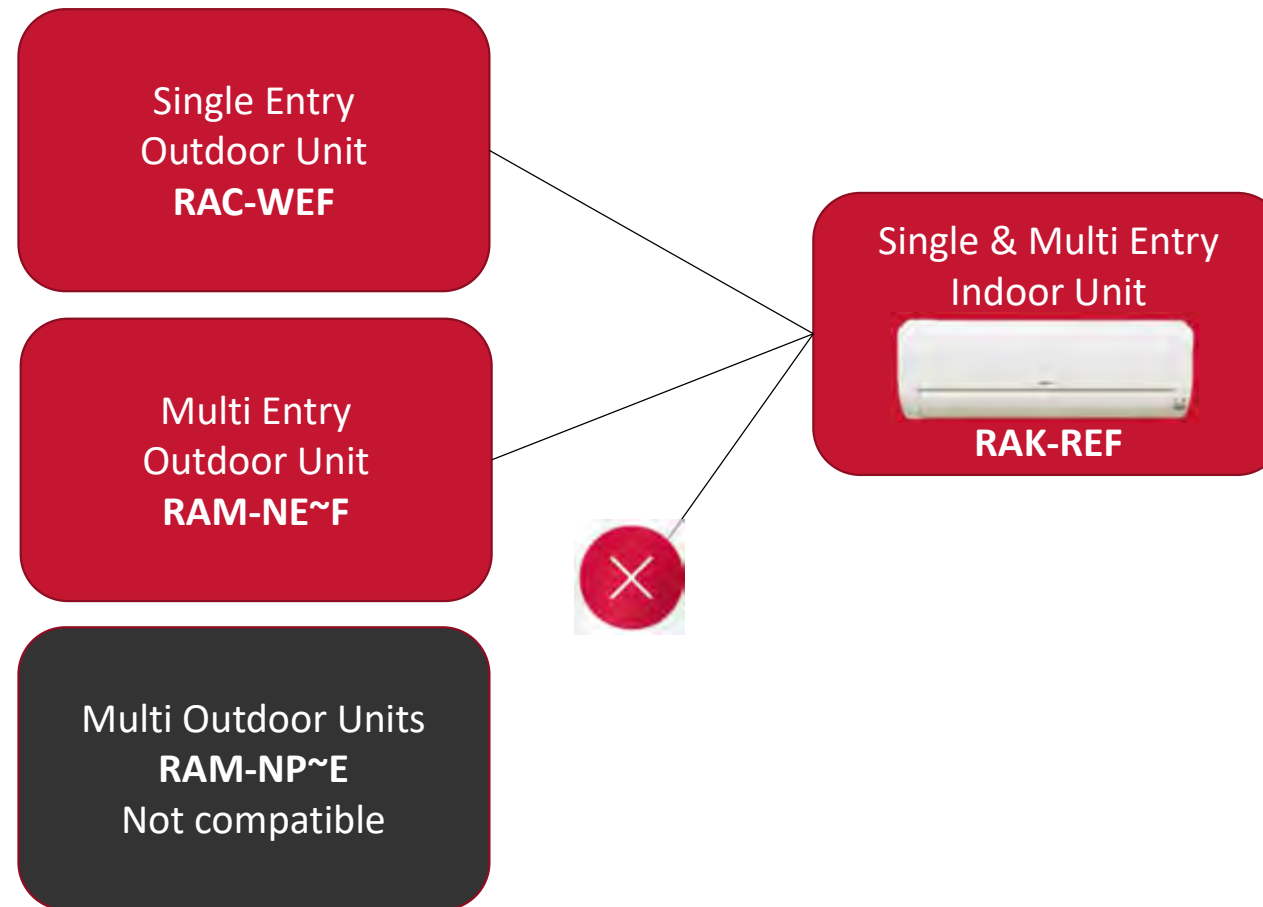
# Line-up

HITACHI

	1,8kW	2,5kW	3,5kW	5,0 kW
IU design				
IU reference	RAK-18REF	RAK-25REF	RAK-35REF	RAK-50REF
OU reference	RAC-18WEF	RAC-25WEF	RAC-35WEF	RAC-50WEF
IR Remocon reference	RAR-7PE1	RAR-7PE1	RAR-7PE1	RAR-7PE1
Controls	Hi-Kumo & Fulldot (SPX-WKT3)	Hi-Kumo & Fulldot (SPX-WKT3)	Hi-Kumo & Fulldot (SPX-WKT3)	Hi-Kumo & Fulldot (SPX-WKT3)

## Compatibility

HITACHI



A full Entry range with single & multi compatibility

# 04

## --- Features

Cooling & Heating

air

## Indoor Unit Design

**780 mm** only

One of the thinner unit on the market



Front cover is "one piece made"  
No color difference between  
chassis and front cover



New light for  
FrostWash function  
on the IDU

## End user benefits

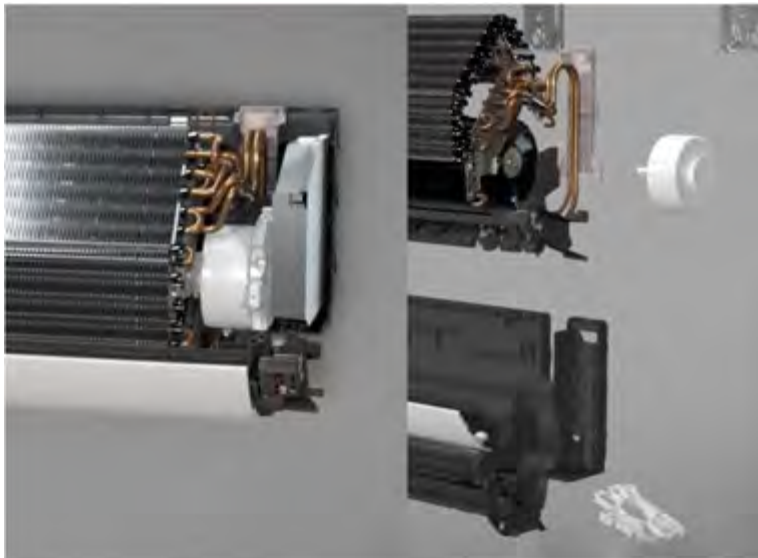
Combine cabinet and drain pan in one piece made



Air circulation improvement → better performances

## Installer benefits

Fan motor can be easily sliced and removed without removing the heat exchanger



Easy access to the piping beneath the unit



Installation time saving for the installer

## NEW GENERATION OF CONTROLLERS ENTRY UNITS





## New Entry Remocon RAR-7PE1

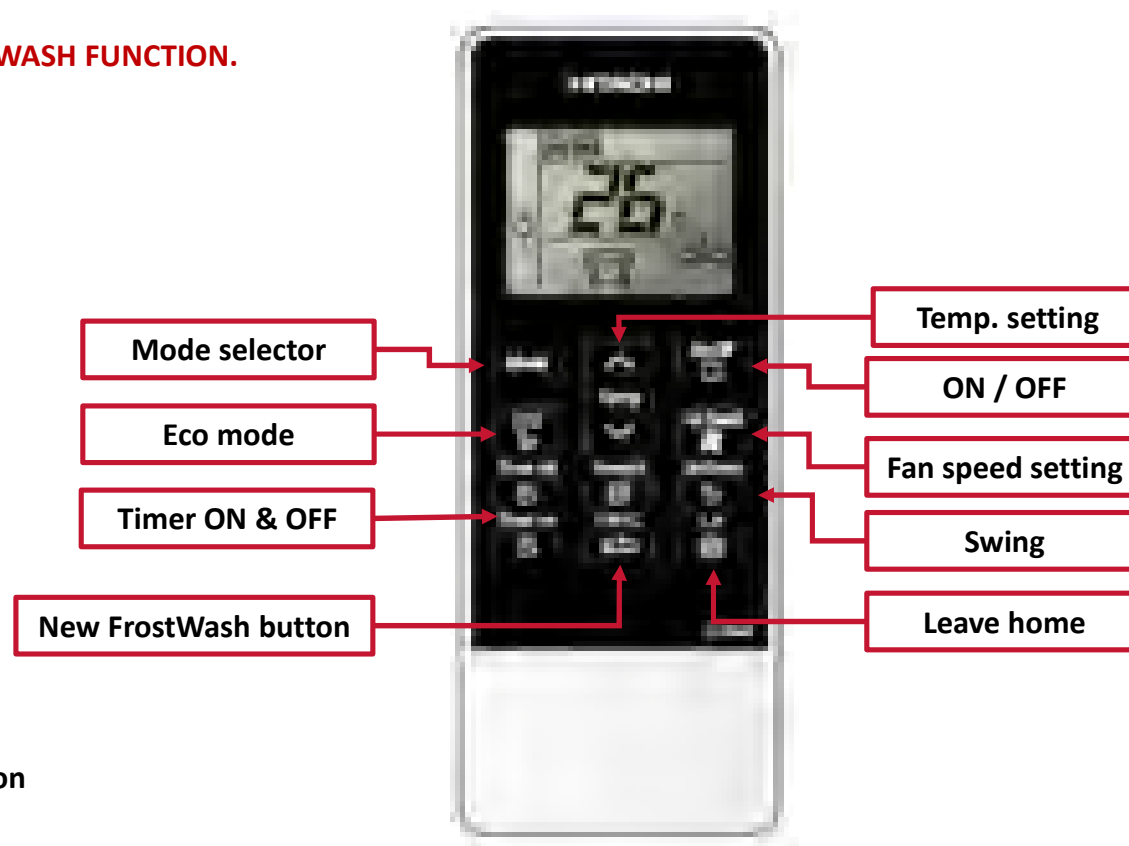
A NEW DESIGN WALL ENTRY REMOCON WITH THE NEW FROSTWASH FUNCTION.

**Compatibility** with the new Wall Entry range (RAR-Q/REF) only

New Black and White design

➔ Improve Hitachi brand image with an increasing quality of the Entry remocon

Same function as the current remocon + **New Frost Wash function**



Harmonization of the RAC wireless remocon ➔ Brand modernization thanks to trendy design remocon

## FrostWash

### How does it work?

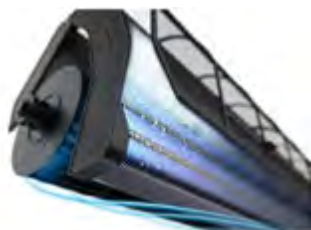
Freeze the heat exchanger at  $-15^{\circ}\text{C}$ , creating plenty of water to wash away accumulated dust on the Heat Exchanger.

### Operating procedure

#### **FREEZE**

20 min

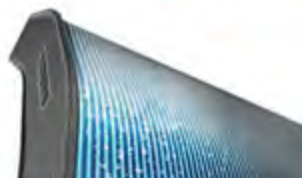
Freeze the Heat Exchanger



#### **MELT & WASH**

1 min

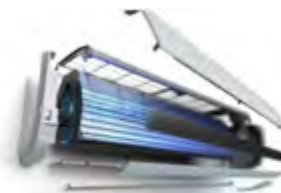
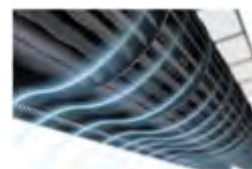
Melt the Frost at once  
to Wash away the dust



#### **DRY**

60 min

Dry the Heat Exchanger



**FrostWash → The easiest and most efficient way to have a clean IDU**

## New Single Wall Entry



### Energy efficiency

- SEER = A++
- SCOP = A+
- SCOP = A+++ in Warmer Climates

### Air Quality

- Frost wash function available from this year
- Keep the heat exchanger clean by freezing and melting, thus improving Air Quality

### Aesthetics

- New black and white design remocon for Wall Entry only
- Improve brand image and product quality through simple details

**Enhanced features with cost reduction: more value for your customers and more margin for your sales**

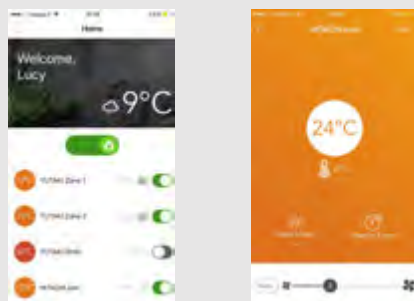
## HIKUMO / HIKUMO PRO

Hi-box + SPX-TAG01  
Or  
SPX-WFG01

With 1 accessory, access to 2 services

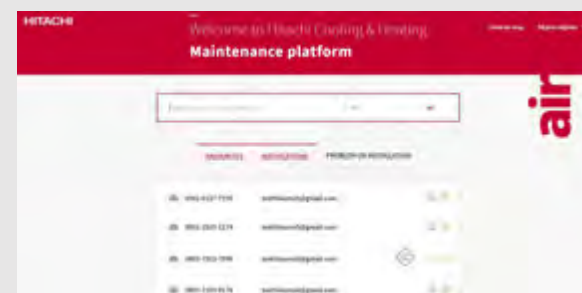
HiKumo for the  
end-user

HiKumo for the  
professional



### HiKumo

Remote control of the installation  
through Wi-Fi



### HiKumo Pro

Remote maintenance of the  
installation through Wi-Fi

Remote control and maintenance for a higher comfort to the end user

# 05

## Benchmark

Cooling & Heating

# air

## Benchmark

### Dimensions

Manufacturer	Width	Height	Depth	Total
HITACHI	780	280	215	+++
DAIKIN	770	286	225	+++
MELCO	838	280	228	+
PANASONIC	798	290	199	++

### Performances

- **Best heating cap. @-7°C on the market**
- Similar seasonal performances: **A++ / A+** compared to competitors



### Indoor unit: Sound Level

Manufacturer	2,0	2,5	3,5	4,2	5,0	
HITACHI	51	54	57	-	60	+++
DAIKIN	55	55	58	-	59	++
MELCO	-	57	60	60	60	+
PANASONIC	53	-	54	-	-	++

### Summary

Manufacturer	Dimensions	Sound Level	Performances	Prices
HITACHI	+++	+++	++	++
DAIKIN	+++	++	+++	+
MELCO	+	+	++	++
PANASONIC	++	++	+	+++

1

2

3

2

# Hitachi Air Conditioning

Engineered for tomorrow.



Room Air Conditioners

## Summit Wall Mounted RAK-PPB/A

Compact, stylish wall units with high seasonal efficiency and low noise.

Our Summit models from the Room Air Conditioning range are designed to complement the interior of any residential or commercial space.



### Features and Benefits

- ✓ Cooling capacities from 2.0kW to 7.0kW  
Heating capacities from 2.5kW to 8.0kW
- ✓ Low noise levels courtesy of Super Low fan speed
- ✓ Nano Titanium Wasabi filters for high air quality
- ✓ All Hitachi's RAC units offer high seasonal efficiencies, with models in the Summit range achieving up to SEER A++ 7.6/SCOP A++ 4.6
- ✓ **NEW** 24-hour, 7-day infra red remote controller with 'view energy usage' option as standard
- ✓ Connects to Hitachi's H-LINK II system via PSC-6RAD adapter providing compatibility with CS Net web
- ✓ 35vdc power supply to the indoor unit.

## Remote Controllers

**NEW**

### RAK-5E1/2

24-hour, 7-day infra red Remote Controller



RAK-5E2

- ✓ ECO operation energy saving function
- ✓ Leave Home Function - set temperature at 10°C automatically when no one is at home for up to 99 days
- ✓ Weekly Timer - 2 patterns
- ✓ Heating/Cooling Only operation - 2 ways of setting
- ✓ Room temperature display.

### SPX-RCDB

Wired Remote Controller



SPX-RCDB



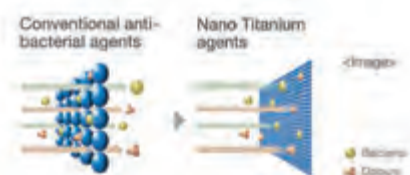
### ErP-compliant products

ErP compliant, A++ to A+++ across the range



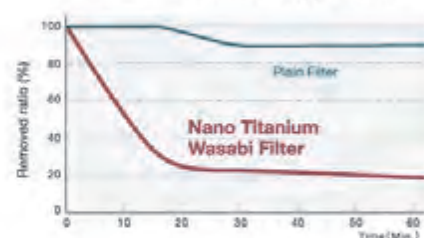
### Nano Titanium Wasabi Air Purification

a cutting-edge technology that uses a wasabi-modified Nano Titanium catalyst to provide a powerful antibacterial, anti-mould, anti-allergen and deodorizing effect.



Indoor Unit	RAK-18PPB	RAK-25PPB	RAK-35PPB	RAK-50PPB	RAK-60PPA	RAK-70PPA
Outdoor Unit	RAC-18WPB	RAC-25WPB	RAC-35WPB	RAC-50WPB	RAC-60WPA	RAC-70WPA
Cooling	2.0 kW	2.5 kW	3.5 kW	5.0 kW	6.1 kW	7.0 kW
Heating	2.5 kW	3.4 kW	4.2 kW	6.0 kW	6.8 kW	8.0 kW
SEER	7.0 A++	7.6 A++	7.2 A++	7.2 A++	6.0 A+	6.8 A++
SCOP	4.3 A+	4.4 A+	4.6 A++	4.41 A+	4.0 A+	4.4 A+

### Ammonia Deodorizing Effect<sup>\*2</sup>



**82%**  
Odour Removal

\*2 Test material: Nano Titanium Wasabi Air Purifying Filter (30.8 x 27.0cm 51), Reactor volume: 1m<sup>3</sup>  
Analysis: Gas Detector Tube Method. Flow rate through kit: 1m<sup>3</sup>/s  
Tested by the Nanopac Testing Laboratory

[www.hitachiaircon.com](http://www.hitachiaircon.com) | [www.hitachiheating.com](http://www.hitachiheating.com)

**HITACHI**  
Inspire the Next



RAK-18-25PPB



RAK-35-50PPB



RAK-60PPA



RAK-70PPA

Room Air  
Conditioners

RAC WPB

## RAC Summit – Wall mounted

### PRELIMINARY DATA

Indoor Unit		RAK-18PPB	RAK-25PPB	RAK-35PPB	RAK-50PPB	RAK-60PPA	RAK-70PPA
Nominal Cooling Capacity (min - max)	kW	2.00 (0.90 - 2.50)	2.50 (0.90 - 3.10)	3.50 (0.90 - 4.00)	5.0 (1.9 - 5.2)	6.10 (0.9 - 6.5)	7.00 (1.5 - 8.00)
Cooling Sensible Capacity	kW	1.9	2.2	2.7	3.8	4.4	5.4
UK Cooling Capacity (sensible)	kW	1.9 (1.7)	2.4 (2.0)	3.3 (2.5)	4.2 (3.1)	5.3 (4.0)	6.5 (4.8)
Nominal Heating Capacity (min - max)	kW	2.50 (0.90 - 3.20)	3.40 (0.90 - 4.40)	4.20 (0.90 - 5.00)	6.00 (2.2 - 7.30)	6.80 (0.9 - 8.5)	8.00 (1.5 - 9.2)
Heating capacity at -7°C <sup>(1)</sup>	kW	1.6	2.18	2.69	3.85	4.2	5.6
Seasonal Efficiency SEER <sup>(3)</sup>		7.0	7.6	7.2	7.2	6.0	6.8
Energy Efficiency Class		A++	A++	A++	A++	A+	A++
Annual Energy Consumption	kWh/yr	tbc	tbc	tbc	tbc	350	360
Seasonal Efficiency SCOP <sup>(3)</sup> (Average Climate)		4.3	4.4	4.6	4.41	4.0	4.4
Energy Efficiency Class		A+	A+	A++	A+	A+	A+
Annual Energy Consumption	kWh/yr	tbc	tbc	tbc	tbc	1,670	2,060
Nominal Load Efficiency EER / COP <sup>(4)</sup>		3.64 / 4.31	3.57 / 3.86	3.21 / 3.82	3.21 / 3.61	3.30 / 3.62	3.23 / 3.64
Energy Class (Cool/Heat)		A / A	A / A	A / A	A / A	A / A	A / A
Dimensions (H x W x D)	mm	280 x 780 x 218	280 x 780 x 218	295 x 900 x 230	295 x 900 x 230	295 x 1030 x 207	333 x 1150 x 245
Weight	Kg	7.5	7.5	10.0	10.0	12.0	15.0
Remote Control (standard)		infra red	infra red	infra red	Infra red	Infra red	Infra red
		RAR-5E2	RAR-5E2	RAR-5E1	RAR-5E1	RAR-5E2	RAR-5E1

Outdoor Unit		RAC-18WPB	RAC-25WPB	RAC-35WPB	RAC-50WPB	RAC-60WPA	RAC-70WPA
Noise level cooling (sound pressure) (night mode)	dB(A)	46	48	49	51	50	52
Noise level heating (sound pressure) (night mode)	dB(A)	47	49	50	51	53	54
Dimensions (H x W x D)	mm	530 x 660 x 278	530 x 660 x 278	548 x 750 x 288	600 x 792 x 299	650 x 850 x 298	800 x 850 x 298
Weight	Kg	27.5	27.5	34.0	40.0	45.0	55.0
Working Range (cooling / heating)	°C	-10°C~43°C / -15°C~21°C	-10°C~43°C / -15°C~21°C	-10°C~43°C / -15°C~21°C	-10°C~43°C / -15°C~21°C	-10°C~43°C / -15°C~21°C	-10°C~43°C / -15°C~21°C
Piping diameter (Liquid / Gas)	Inch	1/4 - 3/8	1/4 - 3/8	1/4 - 3/8	1/4 / 1/2	1/4 / 1/2	1/4 / 5/8
	mm	6.35 - 9.52	6.35 - 9.52	6.35 - 9.52	6.35 - 12.70	6.35 - 12.70	6.35 - 15.88
Power supply		230V / 1Ph / 50Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz	230V / 1Ph / 50Hz
Recommended fuse size	A	15	15	15	15	15	25
Starting current	A	5.0	5.0	5.0	10.0	8.5	10.0
Running current (cooling / heating)	A	2.65 / 2.84	3.58 / 4.25	5.00 / 5.03	6.56 / 7.00	7.80 / 7.90	9.10 / 9.30
Interconnecting Cables	No.	3 + E	3 + E	3 + E	3 + E	4 + E	4 + E

<sup>(1)</sup> Value includes the defrost ratio.

<sup>(2)</sup> Sound power level is the A-weighted sound power level [dB(A)] measured at standard rated conditions for the "cooling" mode operation in accordance to EN12102

<sup>(3)</sup> Data calculated in accordance to prEN14825 and the Commission Communication 2012/C 172/01

<sup>(4)</sup> Nominal load efficiency (Cooling 35°C/27°C, Heating 7°C/20°C)



air

—  
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**HITACHI**

**—**  
**PRIMARY**

**LARGE SINGLE SPLIT  
INVERTER SERIES | HEAT PUMP**



Cooling & Heating



INDEX

06	Welcome
12	Connecting With You
16	Introducing PRIMAIRY
18	Applications
20	General Features
32	Indoor Units
40	Control Systems
44	Specification Tables

# Living

# Harmony



# Welcome



## Air. It's a wonderful thing

Invisible, silent and life-giving, air makes our entire world possible. It surrounds us, continuously energizing, cooling and warming. It can be unpredictable and sometimes challenging, but when air is in harmony with us, everything seems that much easier.

This is our vision.  
To create the air that makes life better

## The beauty of balance

No matter what the weather is like outside, when you're indoors, you want to have complete control over your environment. At work or play, awake or asleep, you're free to create your own atmosphere; balancing energy with calm, sound with silence and light with shade. It's the same for cooling and heating.

When the air around you is in balance, you can enjoy life indoors that much more.





## Living Harmony

At Hitachi Cooling & Heating we like to think of this as creating harmony with your interior environment. When we achieve that wonderful balance, productivity, learning, happiness and health can thrive.

We call this 'Living Harmony' and it's at the center of everything we do.

## We live & breathe innovation

Since 1952, Hitachi's Cooling & Heating technology has been helping make life more harmonious for people around the world. Today, our long heritage of precision Japanese engineering ensures that no detail is overlooked in our quest to create Living Harmony.



## The future together

Living Harmony puts people first. By balancing the human needs of our customers with an uncompromising approach to innovation and quality, we can continue to create the technologies for a more comfortable and balanced world.

Your world. We live in it together.



**Your world**

**We live in it  
together**



# Connecting with you

## Reaching out

Finding the right appliances can be tricky. PRIMAIRY is an air-conditioning system that was created to become a part of your long-term surroundings.



PRIMAIRY units integrate smoothly into your daily life, improving the experience for everyone involved with your business. Our range is especially adapted for places such as shops, restaurants, cafés, creative studios, galleries, workshops and classrooms.

## At your service

Your environment will always be filled with fresh air, at the temperature needed, with a minimum of effort or irritation.

Our aim is to bring greater comfort to your working days and to your customers' visits to your store, office or workspace.



## Made for you

Each component of your new system will arrive ready for rapid installation and operation. Units not only combine advanced software and hardware design, they are assembled with passion. Every unit undergoes rigorous testing before it is shipped. Climates may vary, but whether it is cold or hot, PRIMAIRY can withstand harsh weather and general wear and tear.

Our adjustable ESP (External Static Pressure) design ensures that all air vents provide cool or heated air evenly and reliably. To accommodate your space, flexible piping and a comprehensive capacity range are available. When facing a unit malfunction, error codes will be clearly displayed to facilitate maintenance. There is always a PRIMAIRY solution suited to your needs.





## Your loyal partner

Assisting you by improving the temperature and quality of air in your workspace is our role as a partner. An integral element of this is durability.



Customers from across the globe have voiced concerns to us in the past about their systems' ability to resist deterioration. In the development of PRIMARY, safeguard devices have been added to limit damage, including sensors, special coatings and sturdy surfaces.

## Striving for perfection

A set of strong beliefs and practices at Hitachi have paved the way for generations of efficient products. PRIMARY represent the culmination of much collective effort, giving the series a great advantage – and making PRIMARY the right way to go, for you, your employees and your customers.





# Introducing PRIMAIRY

## PRIMAIRY's aims

PRIMAIRY is an air system series made to cope with the foremost daily needs of small business owners and people living and working in small to medium-sized spaces around the world. The name 'PRIMAIRY' signifies the goal of addressing the 'Primary' needs of people in terms of giving them access to cleaner, consistently modified air in their environments.

Some features may not apply to the units sold in your country.

## PRIMAIRY R32 IN NUMBERS

### -15°C~+48°C

#### Heating and cooling at exigent temperatures

PRIMAIRY can work with extreme temperatures, from -15°C to +48°C in cooling mode and to +24°C in heating mode. PRIMAIRY enables reliable climatization to users who requires consistent resistance to demanding climates.

### 30%

#### Maintains 30% refrigerant level

Ensures the strong performance of the refrigerant circulation components. When the refrigerant volume is less than 30%, the unit automatically registers this and displays the relevant fault code, prompting users to maintain the system.

### 16 steps

#### Multiple steps of adjustment

Quiet operation is a must. The outdoor DC motor has 16 steps of automatic adjustment to reduce fan speed and frequency of movement, leading to reduced noise.

### 50m

#### Extended height and length

Up to 50m in pipe length can be covered when the unit is being installed, and up to 30m in height, depending on your needs.



## Reliable partners for small businesses

The need for a comfortable and quiet environment as the basis for a small business to thrive. Reliability, adaptability to each physical setting and precise control for users are the technical priorities of PRIMAIRY.

## Diligent manufacturing

Stable operation of key equipment like the compressor, in typical and extreme temperatures, the inclusion of auto restart after power failure and self-diagnosis of faults are all the result of improvement and application of research. The careful design and continuous support in maintenance of machines indicates how much we care about ensuring comfort in your space.

## Design for different spaces

Different indoor machines can be matched with different spaces to meet the desired level of control, upkeep and comfort. Users also decide how their system will fit into their space aesthetically.

## Your need is our motivation

Your requirements for setting up a harmonious space for working and living are our central concern. Based on previous breakthroughs as well as plenty of updated studies, we have assembled a series that targets the core needs shared by global users, while coming equipped to adapt to the personal wishes of each individual owner, no matter how their space is laid out.

WELCOME

# Your spaces & PRIMARY

PRIMARY is prepared to take care of the air around you. You, your colleagues and customers deserve to feel comfortable in every situation. This means finding and installing the ideal unit for your particular interior, a process we will be happy to help with. We will also help you run your unit correctly and intervene when repair is needed.



“Having a comfortable setting is essential. The air-conditioning system that management installed is a big part of this.”

Restaurant & Café



“Running a café means noise, buzz, activity and trapped heat. Having a correct and consistent A/C lets my customers relax and enjoy their drinks – and I can see the difference in their moods.”

Retail Space



“I work with clothes, and the fabric can heat up in summer and make things stuffy. The store is cold in winter. Without the system to regulate things all year round, the seasons would really get to me.”

Small Work Space



“I stay late at the office along with my colleagues if there is a big project to finish. Having a comfortable setting is essential, and the airflow system that management installed is a big part of this.”

They might not know each other, but we know them: A community of customers around the world is connected by hard work and a commitment to a harmonious environment. We inside Hitachi will always strive to support them.







# General Features

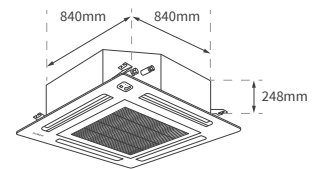
## Features, advantages and benefits

PRIMAIRY includes all required for selection, installation and maintenance, making it the perfect choice for small businesses and workplaces, as well as other interior spaces. When in use, PRIMAIRY responds sensitively to air temperature and maintains it at the desired level, using just the right amount of energy.

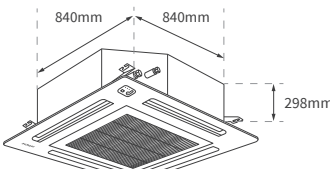


INDOOR UNITS

CASSETTE UNIT

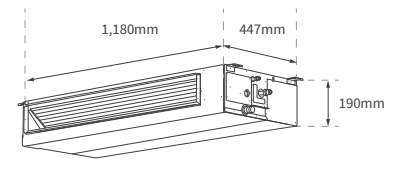


RCI-3.0UFE1NH  
RCI-3.5UFE1NH  
RCI-4.0UFE1NH

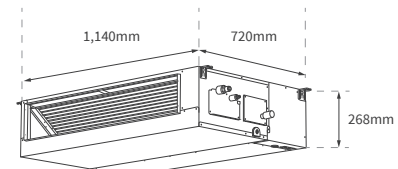


RCI-5.0UFE1NH  
RCI-6.0UFE1NH  
RCI-6.5UFE1NH

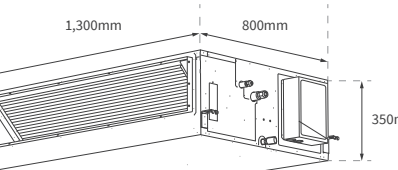
DUCTED UNIT



RPIL-3.0UFE1NH

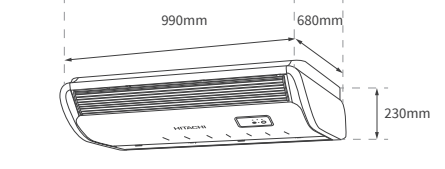


RPIH-3.5UFE1NH  
RPIH-4.0UFE1NH

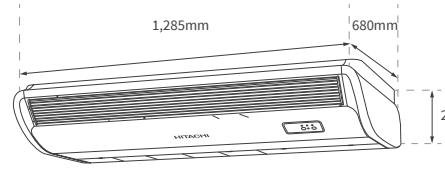


RPIH-5.0UFE1NH  
RPIH-6.0UFE1NH  
RPIH-6.5UFE1NH

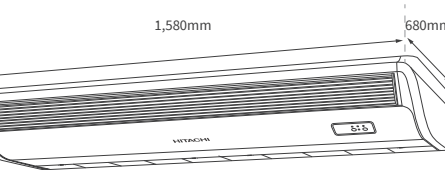
FLOOR CEILING CONVERTIBLE UNIT



RPFC-3.0UFE1NH



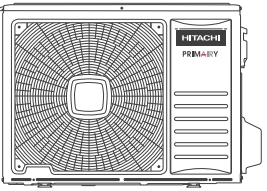
RPFC-3.5UFE1NH  
RPFC-4.0UFE1NH



RPFC-5.0UFE1NH  
RPFC-6.0UFE1NH  
RPFC-6.5UFE1NH

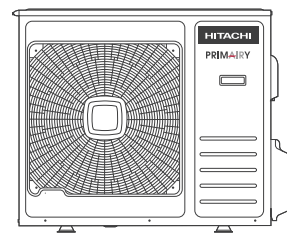
OUTDOOR UNITS

Dimension (W×H×D)  
860×670×310mm



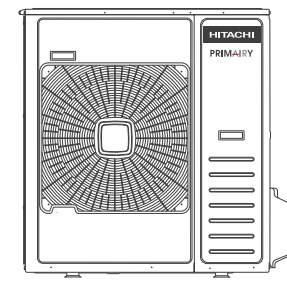
RAS-3.0UFESNH1  
RAS-3.5UFESNH1

Dimension (W×H×D)  
950×840×340mm



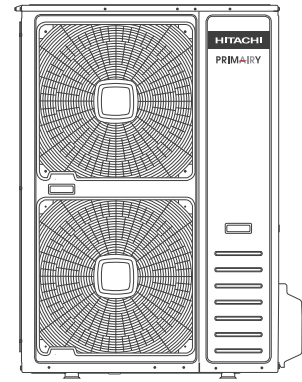
RAS-4.0UFESNH1

Dimension (W×H×D)  
950×1050×340mm



RAS-5.0UFESMH1  
RAS-5.0UFESNH1

Dimension (W×H×D)  
950×1386×340mm



RAS-6.0UFESMH1  
RAS-6.0UFESNH1  
RAS-6.5UFESMH1



**MULTI-SPEED FAN (INDOOR UNIT)**

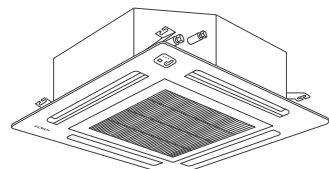
A multi-speed fan helps satisfy various airflow requirements.

**AUTO RESTART**

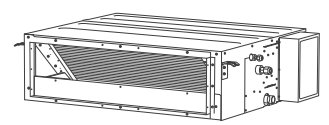
Units are automatically returned to previous operation conditions after a power outage, for simplified operation.

**QUIET OPERATION**

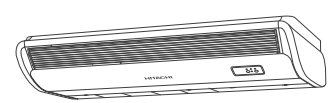
Units have a quiet mode that reduces the fan speed and the frequency of the compressor, resulting in a low operation noise, keeping your family and neighbors content.



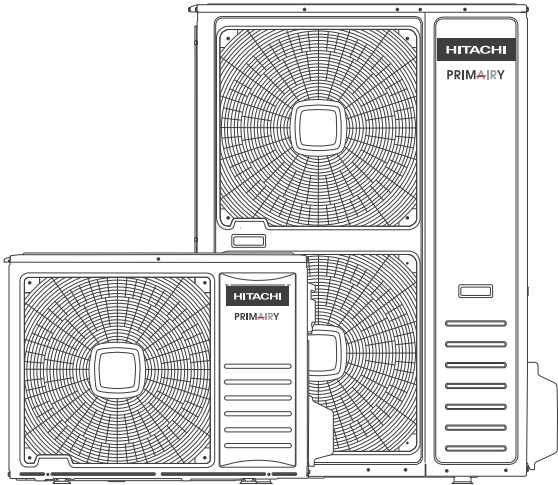
Cassette unit



Ducted unit



Floor Ceiling Convertible unit



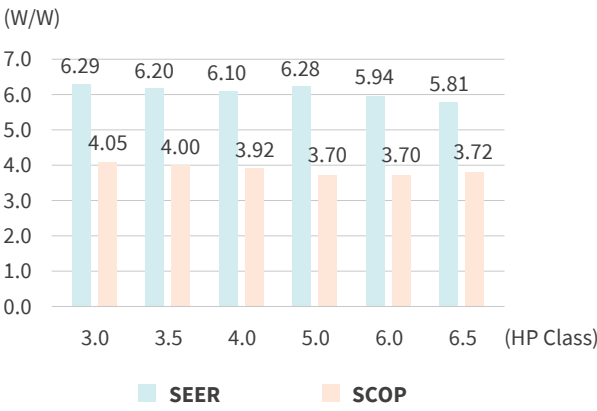
—

# EFFICIENCY

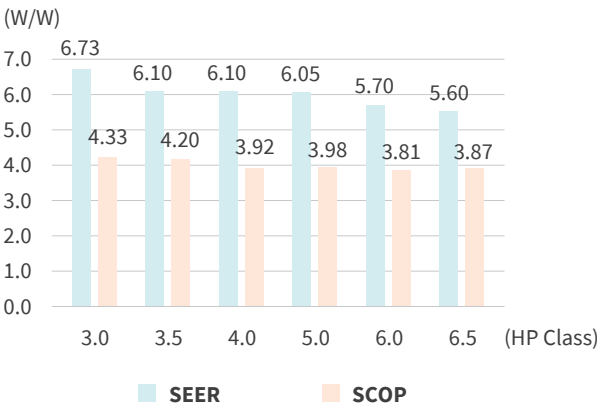
Sustained testing, engineering and design have created air conditioners that are very well suited to keeping their core functions running. The outdoor unit can endure a wide temperature range and regulates its own response to freezing.

EFFICIENCY RATIO

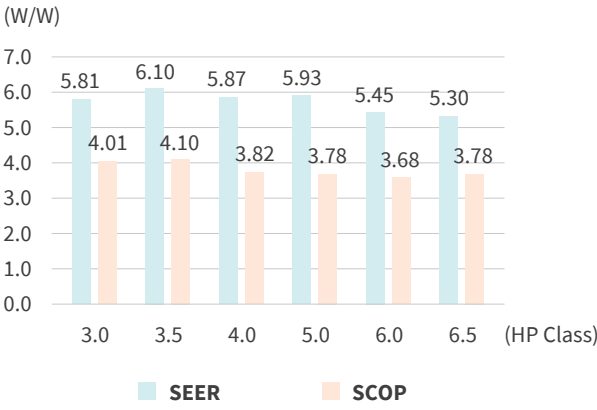
Ducted unit



Cassette unit



Floor ceiling convertible unit

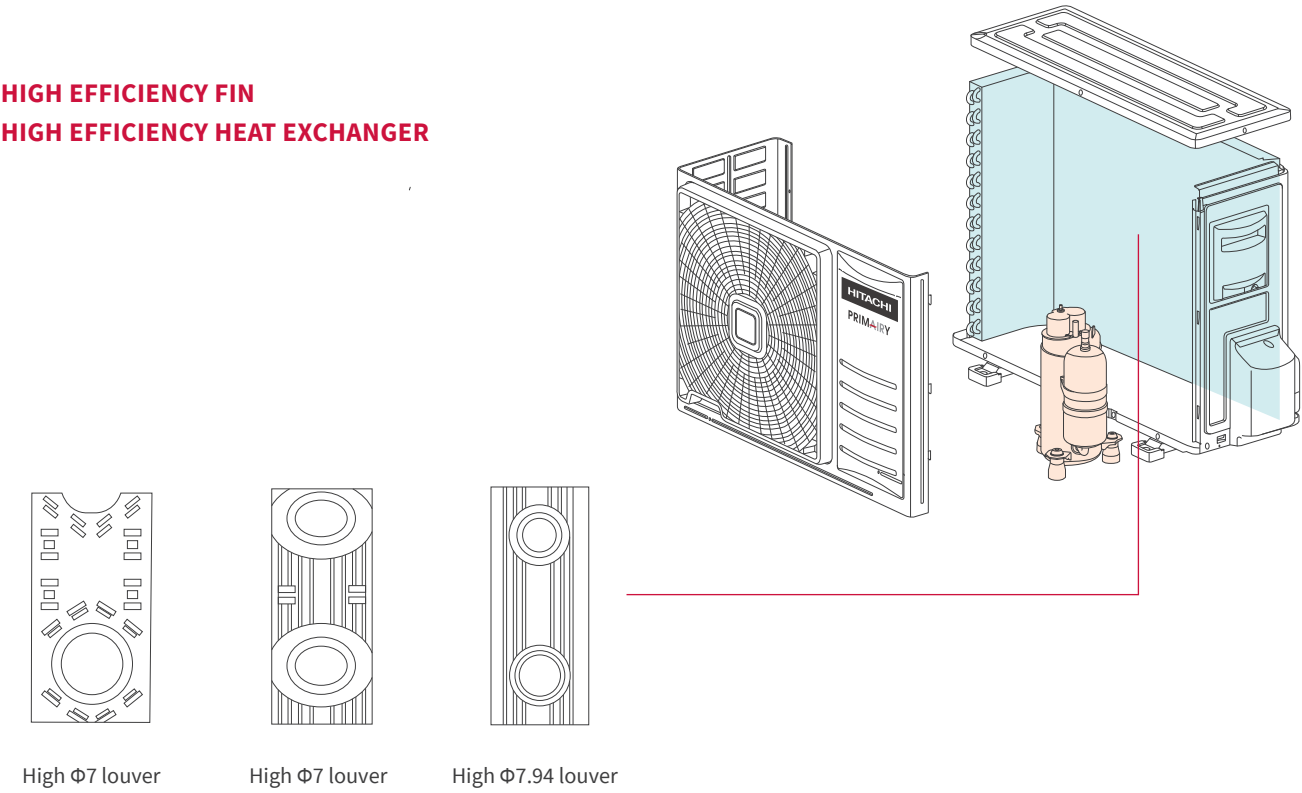


HIGH EFFICIENCY DC FAN MOTOR

The fan motors of indoor and outdoor units are DC fan motors, which can adjust speed and ESP automatically. This makes the running of the units more reliable and efficient with low noise.



HIGH EFFICIENCY FIN  
HIGH EFFICIENCY HEAT EXCHANGER



SMART DEFROST

The smart defrost software and added defrost sensor will precisely control the defrost time and effect, which can effectively avoid the defrost delay.

GENERAL FEATURES



# EFFICIENCY & ECOLOGY

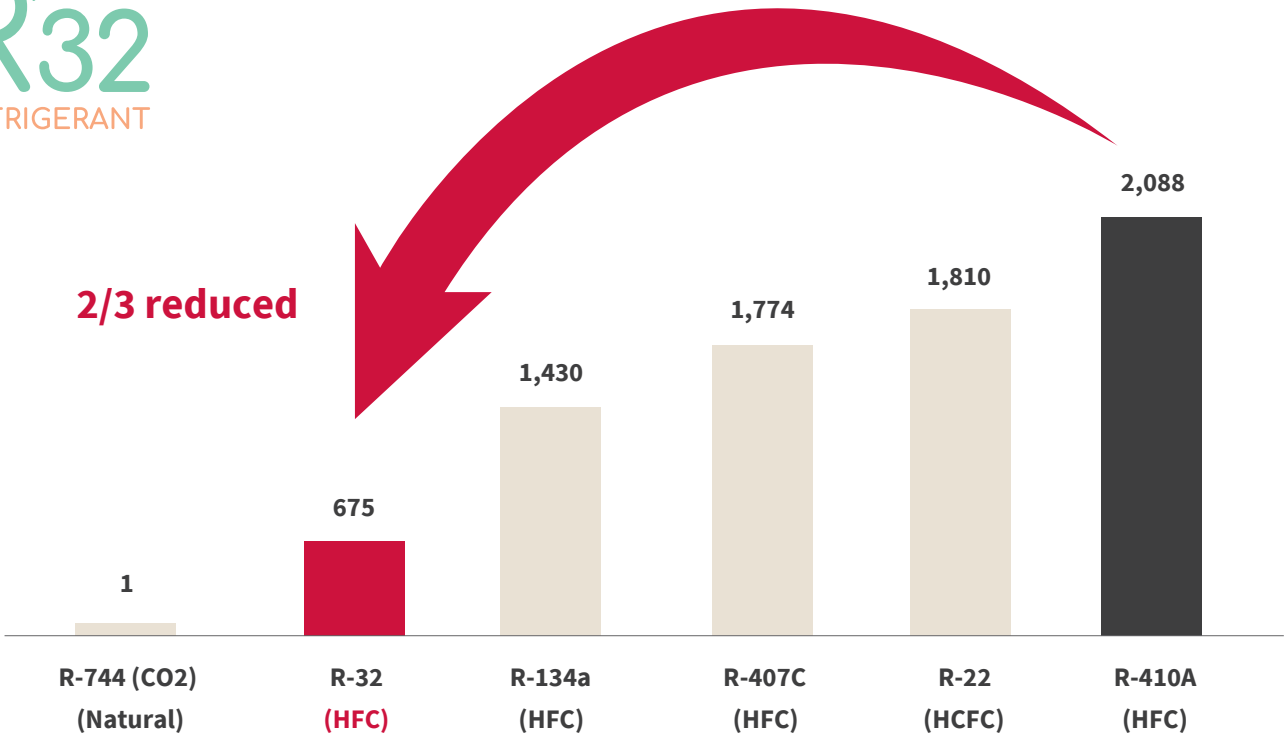
## Being eco-friendly by applying R32 Refrigerant

To minimize F-Gas emission, Hitachi applies R32 refrigerant in this series which helps to reduce GWP (Global Warming Potential) by 2/3 while ODP (Ozone Depletion Potential) is 0.

## R32 adoption leads to better efficiency levels

Adopting the use of R32 refrigerant, allows PRIMARY R32 to boost the excelent efficiency levels of its predecessor to an even further level.

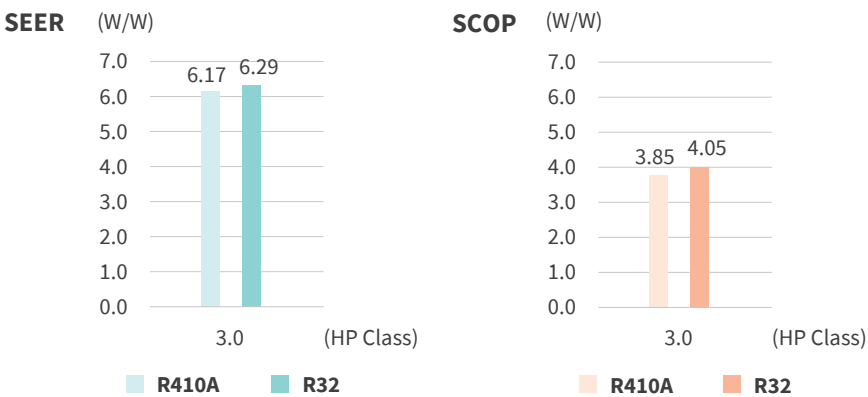
Global warming potential (GWP) comparison:



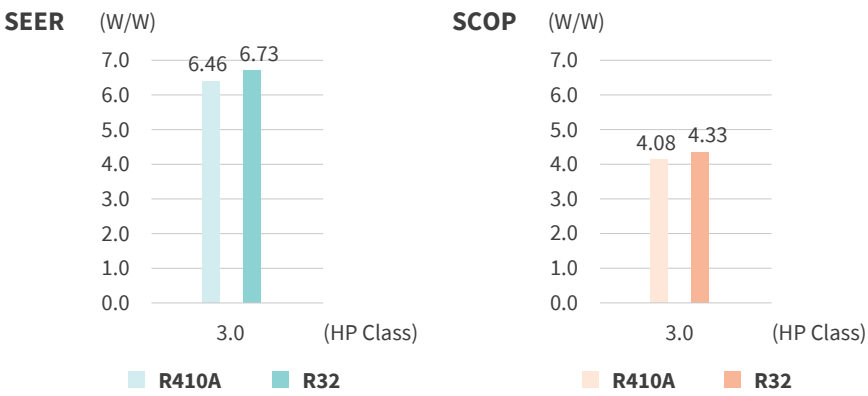
## IMPROVED ENERGY EFFICIENCY

### Ducted unit (3.0HP)

\* Best efficiency among the industry.



### Cassette unit (3.0HP)



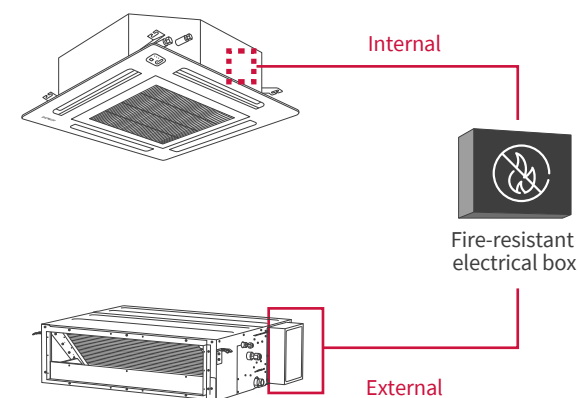
GENERAL FEATURES

# RELIABILITY

How to know when a product is truly safe?  
When it is hardly ever necessary to check it.  
Each key area requiring a failsafe feature has been thoroughly researched and a dependable solution incorporated. Where possible, Hitachi air-conditioning units are self-diagnosing when it comes to errors. Physical protection is combined with sensors for a system of smooth operation and security.

## SAFETY PROTECTION

An encompassing metal box design ensures full product safety.



## LOW/HIGH PRESSURE SWITCH

High pressure and Low pressure switches keep the system and compressor reliable.

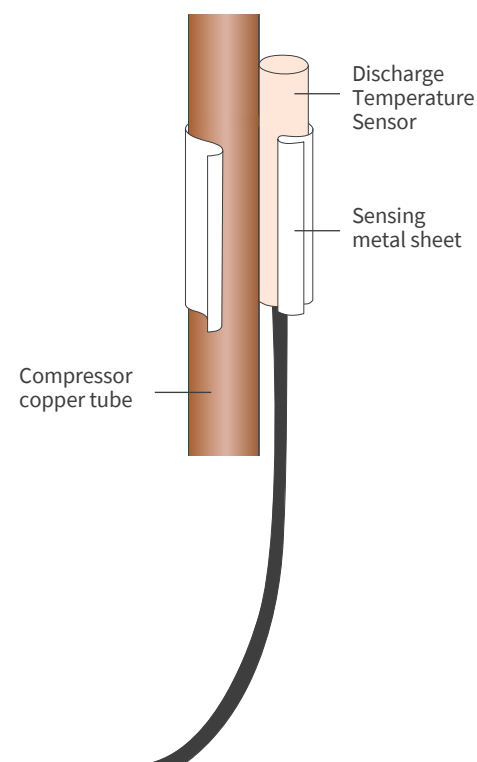
Comments:  
For Inverter series, there's no LP&HP switch for 3.0HP and no LP switch for 4.0HP.

## TEMPERATURE PROTECTION SYSTEM

- Fan motor overheating protection
- Compressor overheating protection
- Compressor starts preheating in cold climate  
(Only for Heat Pump)

## DISCHARGE TEMPERATURE SENSOR

Ensures the compressor will operate in the safety range, and prevent the damage caused by refrigerant leakage.



## RELIABLE RUNNING

Oil viscosity testing was taken for compressor in order to ensure reliable operation.

## ERROR SELF-DIAGNOSIS FUNCTION

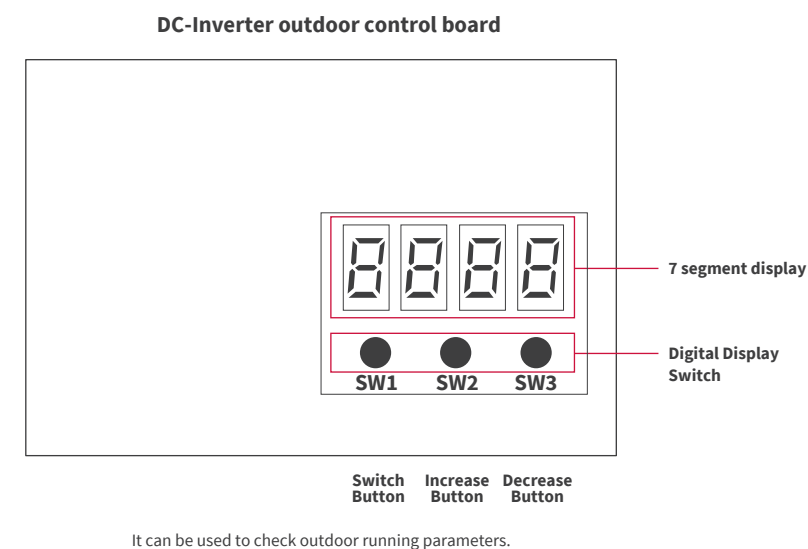
The error code is clearly displayed on the diagnostic panel of the outdoor unit for quick troubleshooting and maintenance.

## OUTDOOR UNIT ERROR CODE DISPLAY

ON/OFF UNITARY TYPE

(with outdoor control box)

There are two ways an error is displayed: in digits or via a flashing indicator light on an outdoor control board. Based on the digits or the amount of times the light flashes, various faults are represented.

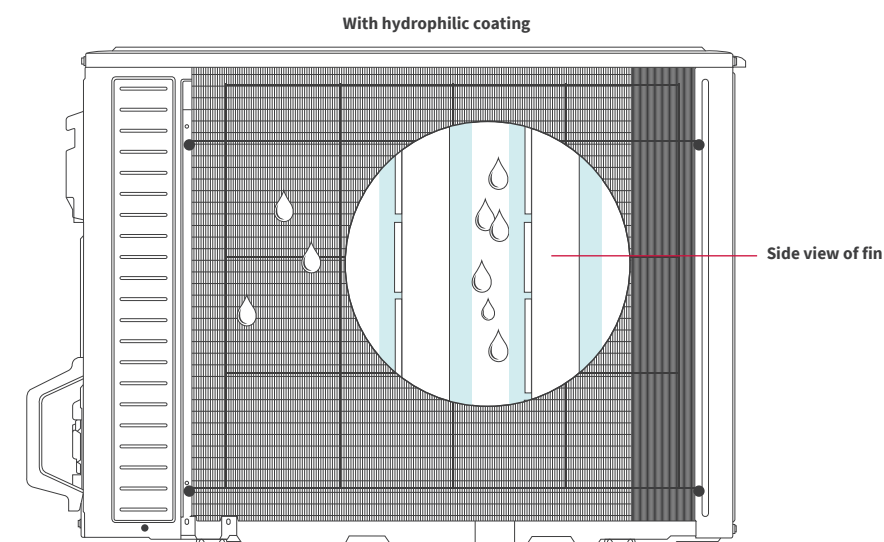


## REFRIGERANT LEAKAGE DETECTION

The indoor unit will stop operation automatically and show an error code when the refrigerant charging amount is lower than 30%, which can avoid the compressor being damaged by high temperature due to refrigerant leakage. When the refrigerant charging amount is between 30%~80%, the unit will judge itself if showing an error code is necessary. This feature can also better ensure the heat transfer efficiency and the safety of the unit.

## HYDROPHILIC ALUMINUM FIN

A hydrophilic aluminum fin enhances heat exchanging performance by increasing water mobility on fin surface and preventing water droplets from forming blockage between fins. The blue coating enhances protection from corrosion resulting from environmental and microbiological factors, increasing reliability and ensuring performance.

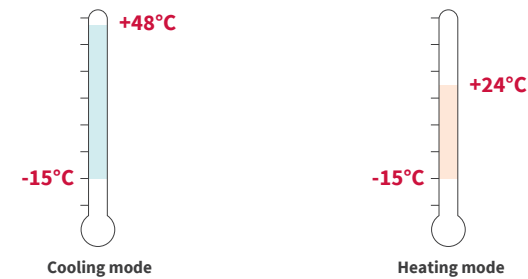


The coating prevents water droplets collecting on the fins and causing blockages.

# DESIGN FLEXIBILITY

## WIDE AMBIENT TEMPERATURE RANGE

High cooling and heating performance within a wide ambient temperature range.  
If your business requires cooling all year long (technical rooms, server rooms) you can trust PRIMAIRY, as cooling can operate from -15°C to +48°C. Focus on your business and PRIMAIRY will take care.



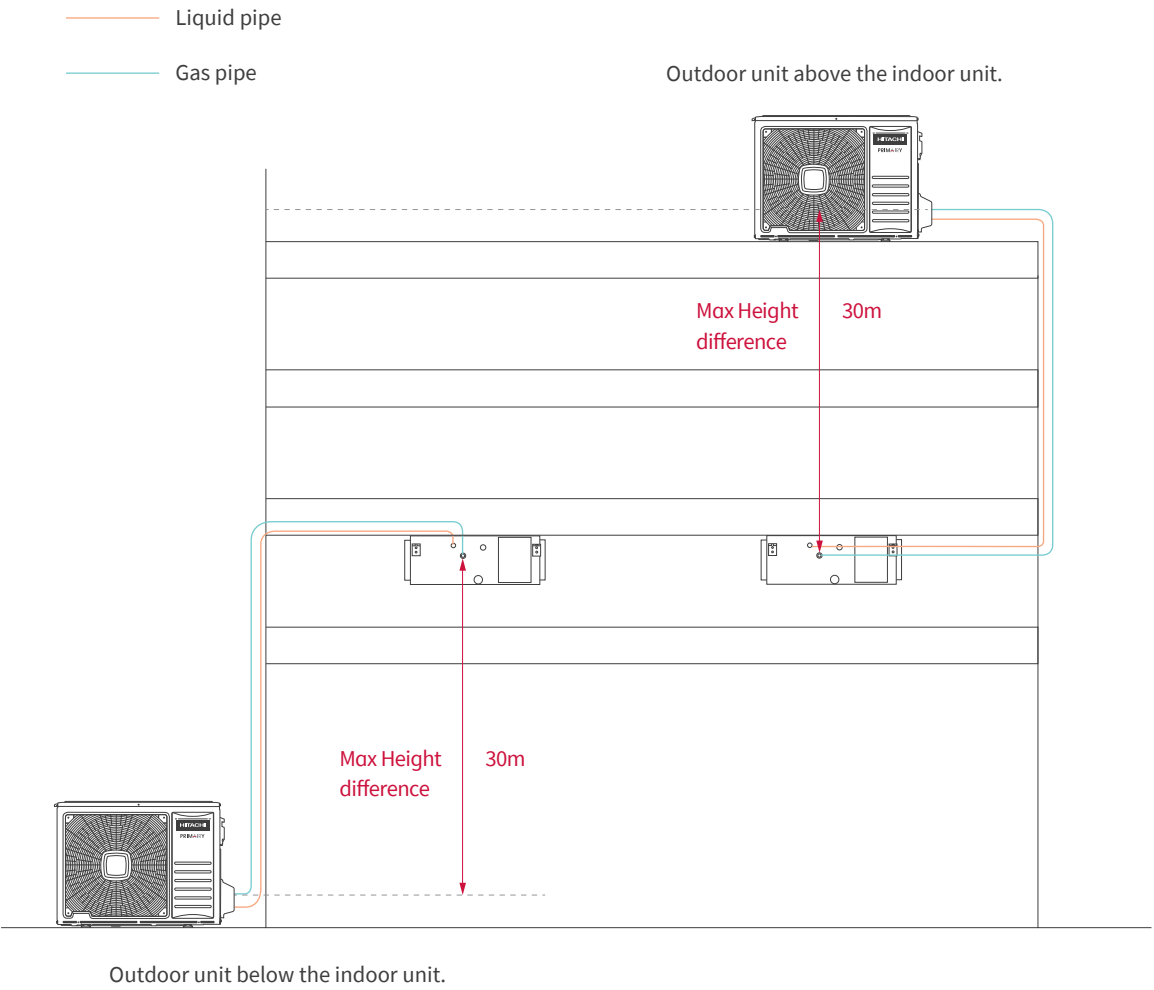
## MORE FLEXIBLE PIPING

Both short and long piping may be applicable to the installation needs of different sites. The right placement of the indoor unit is key to distributing the air properly.

### Long piping and large height difference

Up to 50m in piping run and 30m in height can be covered, with great overall flexibility in installation.

Piping	HP	3.0	3.5	4.0	5.0	6.0	6.5
Diameter (Liquid)	Inch	3/8	3/8	3/8	3/8	3/8	3/8
Diameter (Gas)	Inch	5/8	5/8	3/4	3/4	3/4	3/4
Max Length	m	50	50	50	50	50	50
Max Height	m	30	30	30	30	30	30



## INDOOR UNIT INPUTS & OUTPUTS

Built in inputs and outputs at the indoor unit enable connection to external systems as key slot or other device.

### Inputs typical applications:

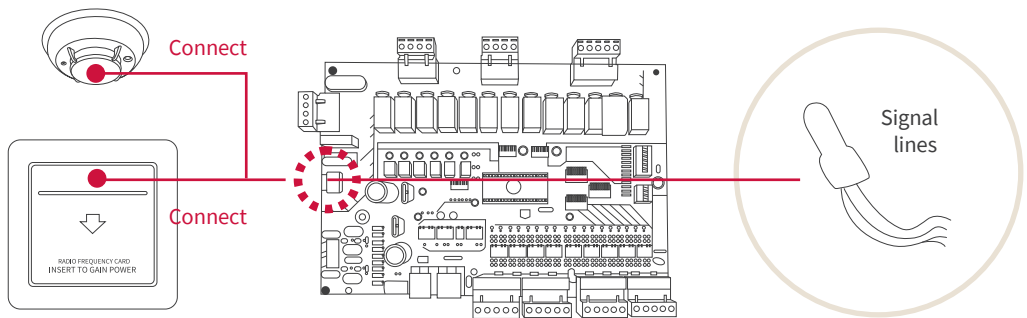
- Reserved port for fire alarm device
- Reserved port for key slot

For example: Hotel key card systems, where guests can insert their room's key card to use power.

### Outputs typical applications:

- Malfunction alarm signal

For example: in a technical room, a signal indicating that a duct is not operating could be used to automatically switch on a backup duct.



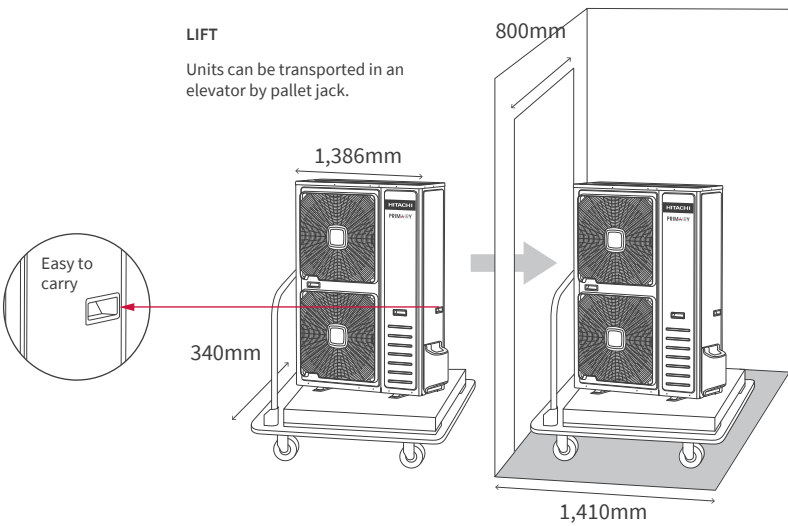
# EASY INSTALLATION

## EASIER HANDLING OUTDOOR UNITS

As with every other important variable in setting up your PRIMAIRY system, there are multiple alternatives available for the outdoor unit. Each one is modular and straightforward to fix into place. We will assist you in each key phase of installation as you set up your system.

## COMPACTNESS AND LIGHTNESS

Free of unnecessary or weighty components, each unit can be carefully slid into place by the installation team.





# Indoor Life

Air moves within your interior spaces, making living and working more comfortable. The balanced design of the indoor units is key to making them unobtrusive, reliable and ultra-efficient. The Indoor unit's flexibility solves users' difficulties in conditioning their spaces, creating a comfortable environment for people to focus on their work or their business.

## LINE-UP OVERVIEW

### Indoor Unit Category

HP (Class)		3.0	3.5	4.0	5.0	6.0	6.5
Ducted unit (W×H×D)	 1180×190×447	•					
	 1140×268×720		•	•			
	 1300×350×800				•	•	•
Cassette unit (W×H×D)	 840×248×840	•	•	•			
	 840×298×840				•	•	•
Floor Ceiling Convertible unit (W×H×D)	 990×230×680	•					
	 1285×230×680		•	•			
	 1580×230×680				•	•	•

## FREEDOM OF CHOICE

Which unit or units should you choose?  
There may be more than one good option, but you should take a little time to find the one that works best for you. Within the category of PRIMARY, there are three main units: Ducted, Cassette, and Floor Ceiling Convertible.

# CASSETTE

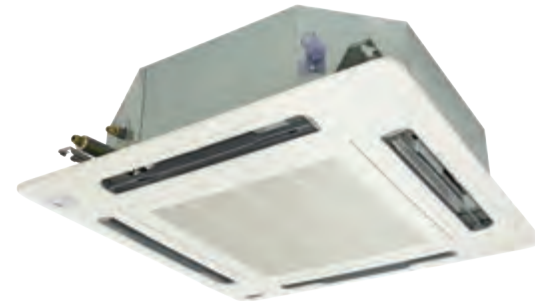
## FEATURES & BENEFITS



HCRA31NEWH  
(Standard)



HCWA21NEWH  
(Optional)

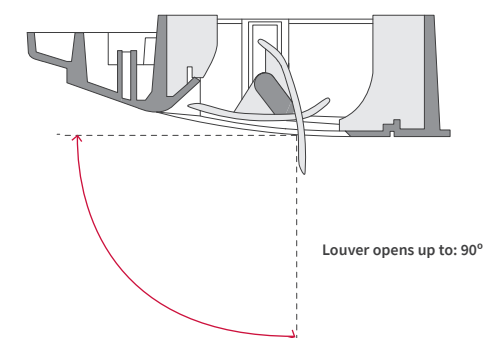
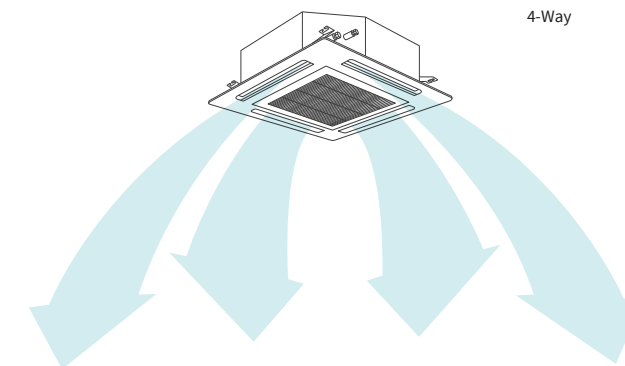


Cassette units are especially suited to narrow ceiling cavities or high ceilings. They fit to a standard ceiling grid and can be easily incorporated between light panels and other overhead fixtures.

## COMFORT

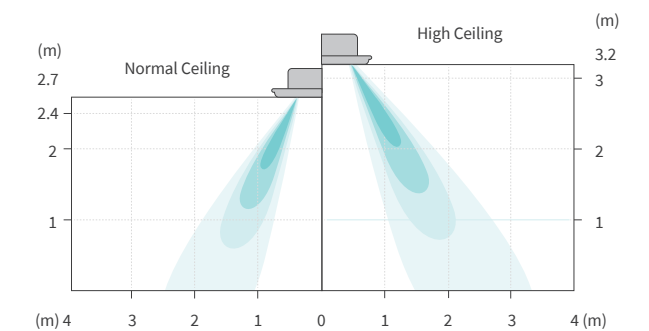
### Homogeneous air flow with 4-Way louvers

Homogeneous distribution airflow is available with 4 way louvers for an excellent comfort at every corner of the room. Vertical and horizontal swing are available for air redistribution in all directions.



### Temperature compensation

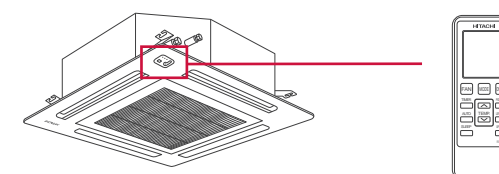
Cassette bring temperature compensation setting by wired controller. This function can revise this temperature difference to make a more accurate temperature control.



## DESIGN FLEXIBILITY

### Infrared Receiver for Remote Controller

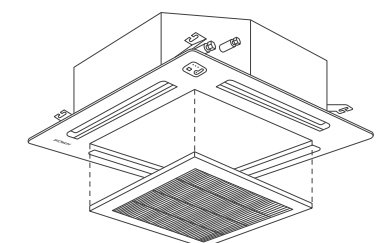
Reserved port for Remote sensing which makes control more convenient.



## EASY MAINTENANCE

### Washable Filter

A washable filter allows for cost-saving maintenance.



# DUCTED

## FEATURES & BENEFITS



HCWA21NEWH  
(Standard)



HRBA31NEGH  
(Optional, includes IR receiver)



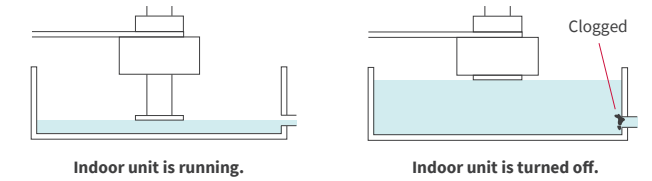
The efficient design makes the Ducted unit especially discreet. Ducted units can be installed in multiple points to thoroughly aerate each part of a space.

## COMFORT

### Durable Protection Drainage System

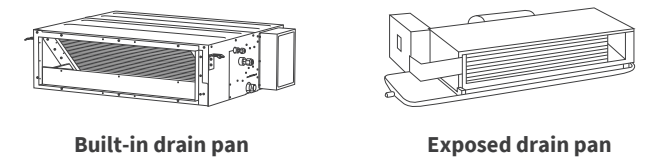
The special design of the drain pan makes condensation water flow smoothly without water leakage, and prevents rust.

When the drain pipe is clogged and the water rises to a certain level, the water level switch will float and send the signal to turn off the unit.



### Built-in drain pan

Compared with outside drain pan design, the new built-in drain pan can reduce dust adhesion, and avoid water leakage.

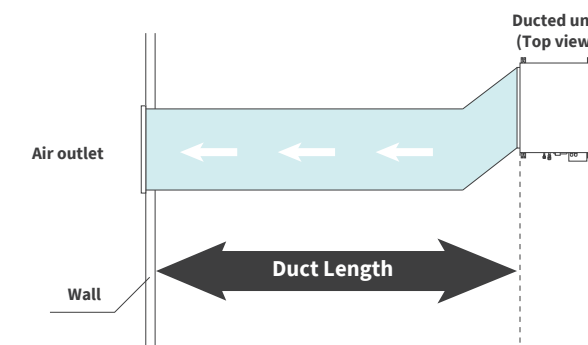


## DESIGN FLEXIBILITY

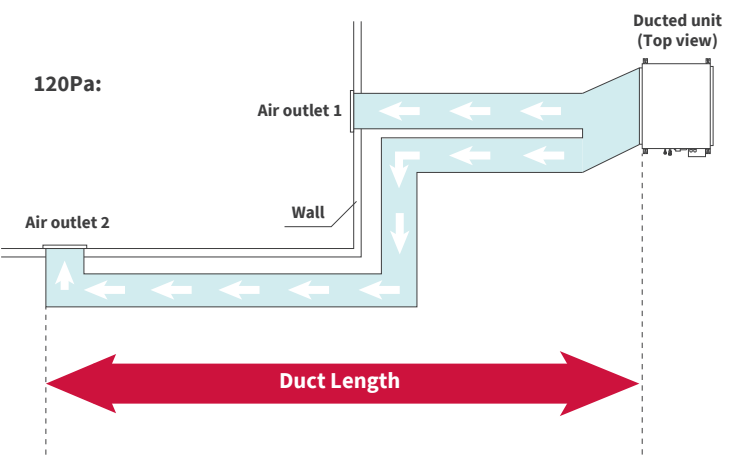
### Wide ESP range up to 120Pa\*

A wide ESP range means PRIMARY is suitable for spaces with many discrete areas, including corners and recesses. Multiple outlets can be connected to the ducted unit to ensure a uniform gust of air around a complex space. A system can be set up in a short time and will run reliably into the future.

For example:  
60Pa:

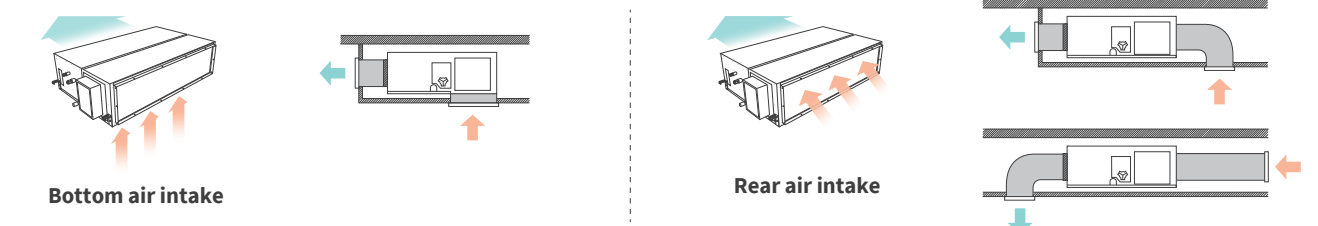


\*except 3HP



### Flexible air return from bottom or rear

Depending on different space layout, the installation will be highly flexible.





# FLOOR CEILING CONVERTIBLE

## FEATURES & BENEFITS



**HCRA31NEWH**  
(Standard)



**HCWA21NEWH**  
(Optional)



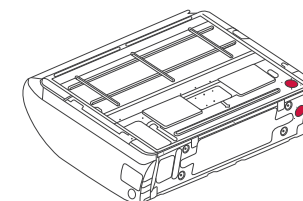
Small to medium-sized spaces benefit well from this slender unit. After a straightforward installation the unit blends into your interior. The fresh air intake, fan housing and other features have all been designed for discretion, comfort and control.

### COMFORT

#### Fresh air inlet

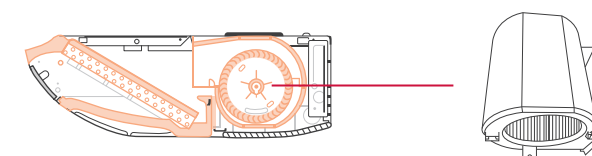
Allows fresh air intake to improve indoor ventilation and air quality.

#### ● Fresh air inlet



#### Plastic Fan housing

Plastic fan housing can reduce the noise level effectively.



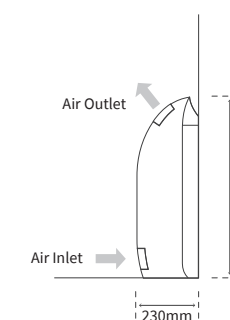
Plastic Fan housing

### DESIGN FLEXIBILITY

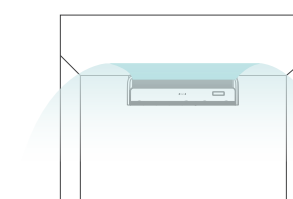
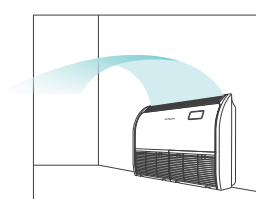
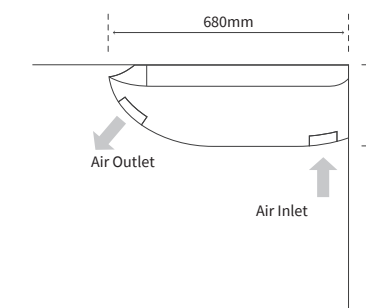
#### Installation on Floor or Ceiling

A unit that can function equally well after floor installation or suspended ceiling installation can adapt to many different room layouts, business types or living spaces.

#### Installation on Floor

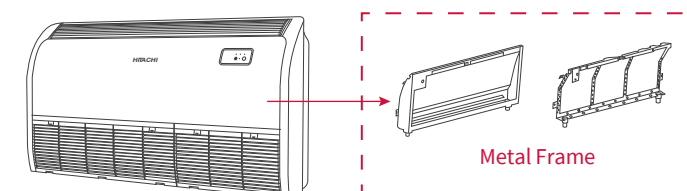


#### Installation on Ceiling



#### Metal frame of drain pan

The drain pan uses an integrated design with high-strength steel and PS foam. This ensures the durability of the drain pan and improves the thermal insulation and anti-condensation properties of the unit.





# — Controllers

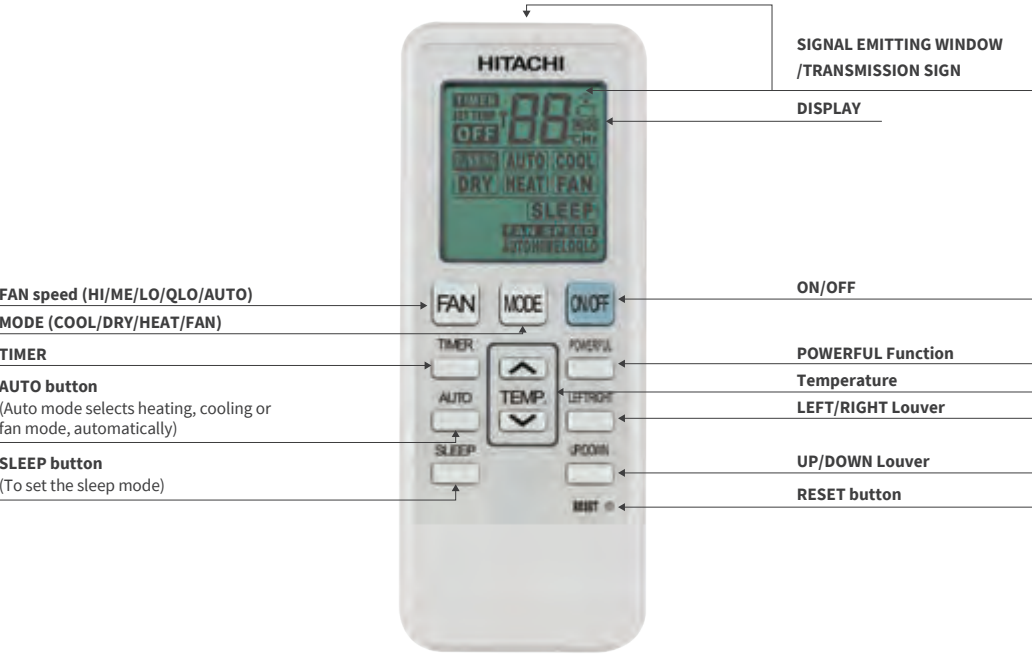
Selecting temperature range and other options on your PRIMARY device is crucial to a good experience. The simple interface and dependable functions in the wall-mounted and handheld controls make assigning the correct settings easy.



REMOTE CONTROLLER

The remote control is practical and intuitive in design, with a simple button set that allows you to control your unit instantly. The classic LCD display matches the wired control point, with each working element represented in one frame. The remote uses a minimum amount of power, running on a single battery for a long period, before requiring a replacement.

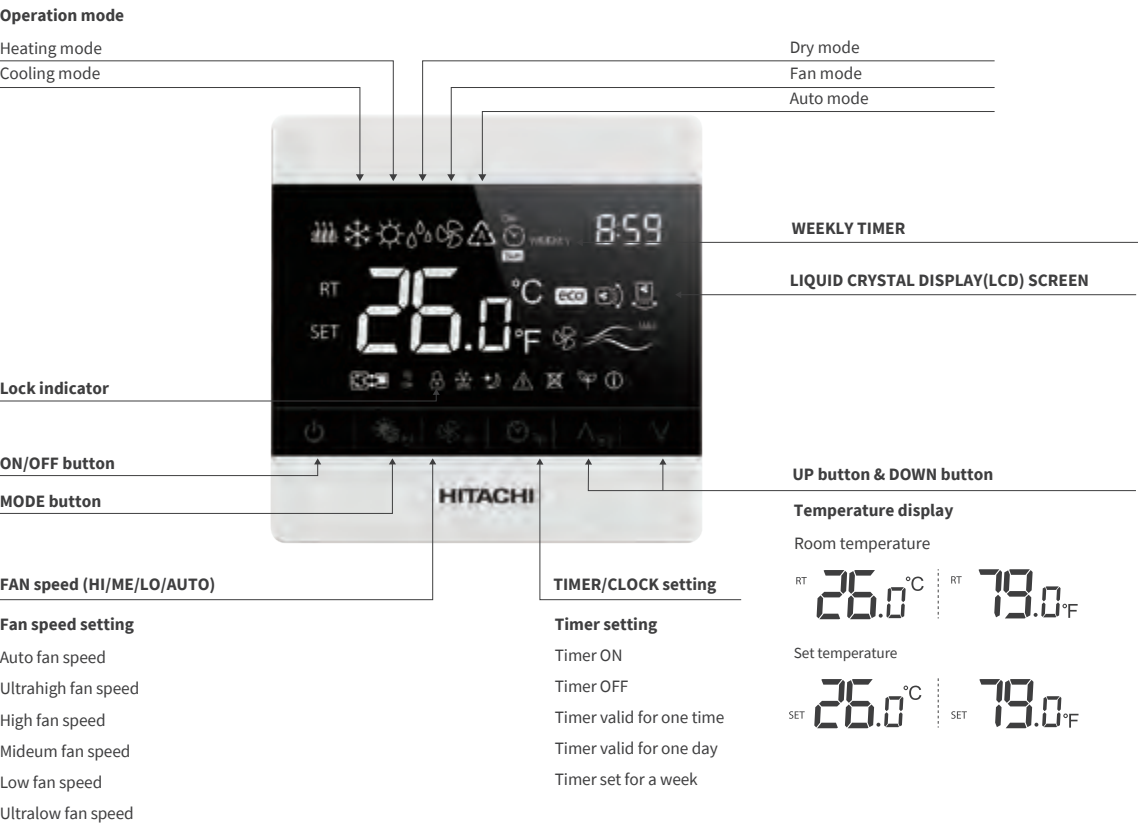
HRBA31NEGH for duct, includes IR receiver



WIRED CONTROLLER

You can keep an eye on exactly what your system is doing thanks to the ultra-clear touchscreen display on the Wired Control Point. This is your main interaction point with your PRIMARY system, so it is thankfully easy to use from the first try onwards. Choose the temperature, fan speed and timing for your system to ensure an ideal working and living space. Weekly timer to schedule operation for the week , lock function to avoid your customers to accidentally modify the operation gives you freedom to fully dedicate yourself to your business. Set temperature can also be measured at the remote thanks to its built in thermostat, so comfort temperature will be with your customers.

HCWA21NEWH





# — Specifications

On the following pages you will find the full breakdown of technical specifications for the PRIMAIRY range.

# SPECIFICATIONS

## CASSETTE

IDU			RCI-3.0UFE1NH	RCI-3.5UFE1NH	RCI-4.0UFE1NH	RCI-5.0UFE1NH	RCI-5.0UFE1NH	RCI-6.0UFE1NH	RCI-6.0UFE1NH	RCI-6.5UFE1NH
ODU			RAS-3.0UFESNH1	RAS-3.5UFESNH1	RAS-4.0UFESNH1	RAS-5.0UFESMH1	RAS-5.0UFESNH1	RAS-6.0UFESMH1	RAS-6.0UFESNH1	RAS-6.5UFESMH1
Power supply (Indoor)	V/Ph/Hz		220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50
Power supply (Outdoor)	V/Ph/Hz		220~240/1/50	220~240/1/50	220~240/1/50	380~415/3/50	220~240/1/50	380~415/3/50	220~240/1/50	380~415/3/50
Max.input consumption	W		4,100	4,100	5,100	6,400	6,400	7,100	7,200	7,800
Max.input current	A		18.1	18.0	22.5	11.6	28.2	12.1	30.0	13.1
Average (Cooling)	Pdesignc	kW	7.00	8.70	10.10	12.10	12.70	13.89	14.00	16.90
	SEER	W/W	6.73	6.10	6.10	6.05	5.90	5.64	5.70	5.60
	ηs,c	100%	-	-	-	239%	233%	223%	225%	221%
	Energy Efficiency Class		A++	A++	A++	-	-	-	-	-
	Annual energy consumption	kWh/a	388	511	580	757	705	894	859	883
Average (Heating)	Pdesignh	kW	6.00	7.20	8.20	9.50	9.00	13.50	13.00	13.50
	SCOP	W/W	4.33	4.20	3.92	3.98	3.80	3.81	3.75	3.87
	ηs,c	100%	-	-	-	156%	149%	149%	147%	152%
	Energy Efficiency Class		A+	A+	A	-	-	-	-	-
	Annual energy consumption	kWh/a	1,907	2,423	3,018	3,675	3,305	5,086	4,765	4,037
Cooling	Capacity (Rated)	kW	7.00	8.70	10.10	12.10	12.70	13.89	14.00	16.90
	Capacity (Range.Min~Max)	kW	2.40~7.85	4.00~9.20	3.50~11.00	3.30~13.20	3.30~13.20	3.40~16.20	3.40~16.20	3.30~18.00
	Input	kW	1.91	2.71	3.72	4.24	4.31	4.81	5.00	6.72
	Current	A	8.5	11.8	16.8	7.4	18.7	8.7	22.0	12.5
	EER	W/W	3.66	3.21	2.72	2.85	2.95	2.89	2.80	2.51
Heating	Capacity (Rated)	kW	8.25	9.00	11.20	13.50	13.30	16.53	15.80	19.49
	Capacity (Range.Min~Max)	kW	2.10~8.80	3.50~9.50	3.32~12.00	3.00~14.60	3.00~14.60	3.70~18.00	3.70~18.00	3.00~21.00
	Input	kW	2.03	2.25	3.50	3.70	3.86	4.71	4.95	6.74
	Current	A	9.00	9.80	16.00	6.50	16.80	8.40	23.00	12.60
	COP	W/W	4.06	4.00	3.20	3.65	3.45	3.51	3.19	2.89
Indoor unit	Dimension (W×H×D)	mm	840×248×840	840×248×840	840×248×840	840×298×840	840×298×840	840×298×840	840×298×840	840×298×840
	Weight (Net/Gross)	kg	25/34	27/36	27/36	32/41	32/41	32/41	32/41	32/41
	Air Volume (Hi/Med/Lo)	m³/h	1,180/980/720	1,400/1,120/900	1,600/1,300/1,000	1,850/1,700/1,550	1,850/1,700/1,550	2,100/1,700/1,400	2,100/1,700/1,400	2,100/1,700/1,400
	Sound Level (SPL)(Hi/Med/Lo)	dB(A)	45/42/37	48/46/42	50/45/42	51/49/47	51/49/47	51/45/42	51/45/42	52/45/42
	Sound Level (PWL)(Hi)	dB(A)	59	62	65	64	64	65	65	68
	Controller (Type/Model)		Wireless/HCRA31NEWH	Wireless/HCRA31NEWH	Wireless/HCRA31NEWH	Wireless/HCRA31NEWH	Wireless/HCRA31NEWH	Wireless/HCRA31NEWH	Wireless/HCRA31NEWH	Wireless/HCRA31NEWH
	Drain pump		Included	Included	Included	Included	Included	Included	Included	Included
	Air filter		Included	Included	Included	Included	Included	Included	Included	Included
Panel	Dimension (W×H×D)	mm	950×37×950	950×37×950	950×37×950	950×37×950	950×37×950	950×37×950	950×37×950	950×37×950
	Weight (Net/Gross)	kg	6.0/10.0	6.0/10.0	6.0/10.0	6.0/10.0	6.0/10.0	6.0/10.0	6.0/10.0	6.0/10.0
Compressor	Type		ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY
Outdoor unit	Dimension (W×H×D)	mm	860×670×310	860×670×310	950×840×340	950×1,050×340	950×1,050×340	950×1,386×340	950×1,386×340	950×1,386×340
	Weight (Net/Gross)	kg	49/53	49/53	70/75	85/95	85/97	101.5/114.5	101.5/114.5	109/121
	Air Volume (Hi)	m³/h	3,150	3,150	3,800	5,800	5,800	6,300	6,300	6,300
	Sound Level (SPL)(Hi)	dB(A)	54	54	58	62	62	62	62	67
	Sound Level (PWL)(Hi)	dB(A)	69	70	70	76	76	76	76	80
	Refrigerant (Type/Amount)	kg	R32/1.40	R32/1.45	R32/2.00	R32/2.50	R32/2.50	R32/3.00	R32/3.00	R32/3.40
Refrigerant piping	Liquid/Gas	mm(inch)	Φ9.52/Φ15.88 (3/8'/5/8')	Φ9.52/Φ15.88 (3/8'/5/8')	Φ9.52/Φ19.05 (3/8'/3/4')	Φ9.52/Φ19.05 (3/8'/3/4')	Φ9.52/Φ19.05 (3/8'/3/4')	Φ9.52/Φ19.05 (3/8'/3/4')	Φ9.52/Φ19.05 (3/8'/3/4')	Φ9.52/Φ19.05 (3/8'/3/4')
	Max.pipe length	m	50	50	50	50	50	50	50	50
	Max.height difference (OD lower) m		30	30	30	30	30	30	30	30
	Max.height difference (OD higher) m		30	30	30	30	30	30	30	30
	Add Refrigerant Amount	g/m	28	28	28	28	28	28	28	28
	Pipe Length for Additional Refrigerant	m	5	5	5	5	5	5	5	5
Ambient temperature	Cooling	°C	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48
	Heating	°C	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24

Nominal testing conditions:  
Cooling - Indoor (27°C DB / 19°C WB) & Outdoor (35°C DB / 24°C WB)  
Heating - Indoor (20°C DB / 15°C WB) & Outdoor (7°C DB / 6°C WB)



# SPECIFICATIONS

DUCTED

IDU			RPIL-3.0UFE1NH	RPIH-3.5UFE1NH	RPIH-4.0UFE1NH	RPIH-5.0UFE1NH	RPIH-5.0UFE1NH	RPIH-6.0UFE1NH	RPIH-6.0UFE1NH	RPIH-6.5UFE1NH
ODU			RAS-3.0UFESNH1	RAS-3.5UFESNH1	RAS-4.0UFESNH1	RAS-5.0UFESMH1	RAS-5.0UFESNH1	RAS-6.0UFESMH1	RAS-6.0UFESNH1	RAS-6.5UFESMH1
Power supply (Indoor)		V/Ph/Hz	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50
Power supply (Outdoor)		V/Ph/Hz	220~240/1/50	220~240/1/50	220~240/1/50	380~415/3/50	220~240/1/50	380~415/3/50	220~240/1/50	380~415/3/50
Max.input consumption		W	4,100	4,100	5,100	6,400	6,400	7,200	7,200	7,800
Max.input current		A	18.1	18.0	22.5	11.6	28.2	12.6	30.0	13.1
Average (Cooling)	Pdesignc	kW	6.90	8.50	10.10	12.10	12.50	14.19	14.10	17.10
	SEER	W/W	6.29	6.20	6.10	6.28	6.10	5.94	5.94	5.81
	ηs,c	100%	-	-	-	248%	241%	235%	235%	229%
	Energy Efficiency Class		A++	A++	A++	-	-	-	-	-
	Annual energy consumption	kWh/a	395	499	577	761	698	849	829	943
Average (Heating)	Pdesignh	kW	6.00	6.50	8.20	9.50	9.00	12.40	12.10	11.00
	SCOP	W/W	4.05	4.00	3.92	3.70	3.70	3.70	3.70	3.72
	ηs,c	100%	-	-	-	145%	145%	145%	145%	146%
	Energy Efficiency Class		A+	A+	A	-	-	-	-	-
	Annual energy consumption	kWh/a	2,007	2,313	2,926	3,674	3,392	4,694	4,503	4,205
Cooling	Capacity (Rated)	kW	6.90	8.50	10.10	12.10	12.50	14.19	14.10	17.10
	Capacity (Range.Min~Max)	kW	2.45~7.85	4.00~9.50	3.50~11.00	3.30~13.20	3.30~13.20	3.20~16.00	3.20~16.00	3.30~18.50
	Input	kW	2.16	2.67	3.80	4.22	4.38	4.78	4.78	6.60
	Current	A	9.5	11.6	17.1	7.4	19.0	8.7	21.0	12.5
	EER	W/W	3.19	3.18	2.66	2.87	2.85	2.97	2.95	2.59
Heating	Capacity (Rated)	kW	8.30	9.00	10.50	13.40	12.80	16.13	16.50	18.00
	Capacity (Range.Min~Max)	kW	2.20~8.70	3.50~9.40	3.32~12.00	3.00~14.60	3.00~14.60	3.40~18.50	3.40~18.50	3.00~19.50
	Input	kW	2.22	2.40	3.50	4.07	3.82	4.65	4.85	6.10
	Current	A	10.3	10.5	16.0	7.3	16.6	8.4	21.0	11.6
	COP	W/W	3.74	3.75	3.00	3.29	3.35	3.47	3.40	2.95
Indoor unit	Dimension (W×H×D)	mm	1,180×190×447	1,140×268×720	1,140×268×720	1,300×350×800	1,300×350×800	1,300×350×800	1,300×350×800	1,300×350×800
	Weight (Net/Gross)	kg	24/27.5	37.5/44.5	37.5/44.5	51/60	51/60	51/60	51/60	51/60
	Air Volume (Hi/Med/Lo)	m³/h	1,000/700/490	1,450/1,120/900	1,800/1,600/1,400	1,750/1,500/1,300	1,750/1,500/1,300	2,400/2,200/1,900	2,400/2,200/1,900	2,400/2,200/1,900
	Sound Level (SPL)(Hi/Med/Lo)	dB(A)	38/34/31	41/38/33	42/40/38	43/40/37	43/40/37	47/45/42	47/45/42	48/45/43
	Sound Level (PWL)(Hi)	dB(A)	61	63	65	69	69	77	77	77
	External Static Pressure (Rated)	Pa	25	37	37	50	50	50	50	50
	External Static Pressure (Range)	Pa	0~40	0~120	0~120	0~120	0~120	0~120	0~120	0~120
	Controller (Type/Model)		Wired/HCWA21NEWH	Wired/HCWA21NEWH	Wired/HCWA21NEWH	Wired/HCWA21NEWH	Wired/HCWA21NEWH	Wired/HCWA21NEWH	Wired/HCWA21NEWH	Wired/HCWA21NEWH
	Drain pump		Included	Included	Included	Included	Included	Included	Included	Included
	Air filter		Included	Included	Included	Included	Included	Included	Included	Included
Compressor	Type		ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY
Outdoor unit	Dimension (W×H×D)	mm	860×670×310	860×670×310	950×840×340	950×1,050×340	950×1,050×340	950×1,386×340	950×1,386×340	950×1,386×340
	Weight (Net/Gross)	kg	49/53	49/53	70/75	85/95	85/97	101.5/114.5	101.5/114.5	109/121
	Air Volume (Hi)	m³/h	3,150	3,150	3,800	5,800	5,800	6,300	6,300	6,300
	Sound Level (SPL)(Hi)	dB(A)	54	54	58	62	62	62	62	67
	Sound Level (PWL)(Hi)	dB(A)	69	70	70	76	76	76	76	80
	Refrigerant (Type/Amount)	kg	R32/1.40	R32/1.45	R32/2.00	R32/2.50	R32/2.50	R32/3.00	R32/3.00	R32/3.40
Refrigerant piping	Liquid/Gas	mm(inch)	Φ9.52/Φ15.88 (3/8"/5/8")	Φ9.52/Φ15.88 (3/8"/5/8")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")
	Max.pipe length	m	50	50	50	50	50	50	50	50
	Max.height difference (OD lower)	m	30	30	30	30	30	30	30	30
	Max.height difference (OD higher)	m	30	30	30	30	30	30	30	30
	Add Refrigerant Amount	g/m	28	28	28	28	28	28	28	28
	Pipe Length for Additional Refrigerant	m	5	5	5	5	5	5	5	5
Ambient temperature	Cooling	°C	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48
	Heating	°C	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24

Nominal testing conditions:  
Cooling - Indoor (27°C DB / 19°C WB) & Outdoor (35°C DB / 24°C WB)  
Heating - Indoor (20°C DB / 15°C WB) & Outdoor (7°C DB / 6°C WB)

# SPECIFICATIONS

## FLOOR CEILING CONVERTIBLE

IDU			RPFC-3.0UFE1NH	RPFC-3.5UFE1NH	RPFC-4.0UFE1NH	RPFC-5.0UFE1NH	RPFC-5.0UFE1NH	RPFC-6.0UFE1NH	RPFC-6.0UFE1NH	RPFC-6.5UFE1NH
ODU			RAS-3.0UFESNH1	RAS-3.5UFESNH1	RAS-4.0UFESNH1	RAS-5.0UFESMH1	RAS-5.0UFESNH1	RAS-6.0UFESMH1	RAS-6.0UFESNH1	RAS-6.5UFESMH1
Power supply (Indoor)	V/Ph/Hz		220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50	220~240/1/50
Power supply (Outdoor)	V/Ph/Hz		220~240/1/50	220~240/1/50	220~240/1/50	380~415/3/50	220~240/1/50	380~415/3/50	220~240/1/50	380~415/3/50
Max.input consumption	W		4,100	4,100	5,100	6,400	6,400	7,200	7,200	7,800
Max.input current	A		18.1	18.0	22.5	11.6	28.2	12.6	30.0	13.1
Average (Cooling)	Pdesignc	kW	6.50	8.60	9.80	12.10	12.70	13.60	14.00	16.30
	SEER	W/W	5.81	6.10	5.87	5.70	5.93	5.33	5.45	5.30
	ηs,c	100%	-	-	-	225%	234%	210%	215%	209%
	Energy Efficiency Class		A+	A++	A+	-	-	-	-	-
	Annual energy consumption	kWh/a	391	509	585	803	709	940	899	876
Average (Heating)	Pdesignh	kW	6.00	6.50	7.90	9.50	8.70	12.20	12.00	11.00
	SCOP	W/W	4.01	4.10	3.82	3.78	3.78	3.55	3.68	3.78
	ηs,c	100%	-	-	-	148%	148%	139%	144%	148%
	Energy Efficiency Class		A+	A+	A	-	-	-	-	-
	Annual energy consumption	kWh/a	2,168	2,192	2,825	3,868	3,133	5,015	4,887	4,509
Cooling	Capacity (Rated)	kW	6.50	8.60	9.80	12.10	12.70	13.76	14.00	16.30
	Capacity (Range.Min~Max)	kW	2.45~7.85	3.50~9.00	3.50~11.00	3.30~13.20	3.30~13.20	3.10~16.10	3.10~16.10	3.30~18.00
	Input	kW	1.94	2.95	3.75	4.40	4.53	5.00	5.15	6.83
	Current	A	9.1	12.7	16.9	7.5	19.7	8.5	22.50	12.5
	EER	W/W	3.35	2.92	2.61	2.75	2.80	2.75	2.72	2.39
Heating	Capacity (Rated)	kW	7.35	8.70	10.50	13.50	13.30	16.59	16.50	18.00
	Capacity (Range.Min~Max)	kW	2.20~8.70	3.00~9.20	3.32~12.00	3.00~14.60	3.00~14.60	3.60~18.00	3.60~18.00	3.00~19.00
	Input	kW	2.07	2.30	3.65	4.17	4.04	4.85	5.40	6.83
	Current	A	9.70	10.00	16.50	7.30	17.60	9.00	23.50	11.60
	COP	W/W	3.55	3.78	2.88	3.24	3.29	3.42	3.06	2.64
Indoor unit	Dimension (W×H×D)	mm	990×230×680	1,285×230×680	1,285×230×680	1,580×230×680	1,580×230×680	1,580×230×680	1,580×230×680	1,580×230×680
	Weight (Net/Gross)	kg	30/35	37/44	37/44	48/56	48/56	48/56	48/56	48/56
	Air Volume (Hi/Med/Lo)	m³/h	1,100/950/800	1,450/1,120/900	1,700/1,500/1,300	2,000/1,800/1,600	2,000/1,800/1,600	2,000/1,600/1,200	2,000/1,600/1,200	2,000/1,700/1,500
	Sound Level (SPL)(Hi/Med/Lo)	dB(A)	51/48/44	54/48/43	54/52/51	54/51/48	54/51/48	58/52/46	58/52/46	56/53/48
	Sound Level (PWL)(Hi)	dB(A)	65	65	65	68	68	75	75	74
	Controller (Type/Model)		Wireless/H CRA31NEWH	Wireless/H CRA31NEWH	Wireless/H CRA31NEWH	Wireless/H CRA31NEWH	Wireless/H CRA31NEWH	Wireless/H CRA31NEWH	Wireless/H CRA31NEWH	Wireless/H CRA31NEWH
	Drain pump		Optional (for ceiling installation)	Optional (for ceiling installation)	Optional (for ceiling installation)	Optional (for ceiling installation)	Optional (for ceiling installation)	Optional (for ceiling installation)	Optional (for ceiling installation)	Optional (for ceiling installation)
	Air filter		Included	Included	Included	Included	Included	Included	Included	Included
Compressor	Type		ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY	ROTARY
Outdoor unit	Dimension (W×H×D)	mm	860×670×310	860×670×310	950×840×340	950×1,050×340	950×1,050×340	950×1,386×340	950×1,386×340	950×1,386×340
	Weight (Net/Gross)	kg	49/53	49/53	70/75	85/95	85/97	101.5/114.5	101.5/114.5	109/121
	Air Volume (Hi)	m³/h	3,150	3,150	3,800	5,800	5,800	6,300	6,300	6,300
	Sound Level (SPL)(Hi)	dB(A)	54	54	58	62	62	62	62	67
	Sound Level (PWL)(Hi)	dB(A)	69	70	70	76	76	76	76	80
	Refrigerant (Type/Amount)	kg	R32/1.40	R32/1.45	R32/2.00	R32/2.50	R32/2.50	R32/3.00	R32/3.00	R32/3.40
Refrigerant piping	Liquid/Gas	mm(inch)	Φ9.52/Φ15.88 (3/8"/5/8")	Φ9.52/Φ15.88 (3/8"/5/8")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")	Φ9.52/Φ19.05 (3/8"/3/4")
	Max.pipe length	m	50	50	50	50	50	50	50	50
	Max.height difference (OD lower)	m	30	30	30	30	30	30	30	30
	Max.height difference (OD higher)	m	30	30	30	30	30	30	30	30
	Add Refrigerant Amount	g/m	28	28	28	28	28	28	28	28
	Pipe Length for Additional Refrigerant	m	5	5	5	5	5	5	5	5
Ambient temperature	Cooling	°C	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48	-15~+48
	Heating	°C	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24	-15~+24

Nominal testing conditions:  
Cooling - Indoor (27°C DB / 19°C WB) & Outdoor (35°C DB / 24°C WB)  
Heating - Indoor (20°C DB / 15°C WB) & Outdoor (7°C DB / 6°C WB)

# Hitachi Air Conditioning

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FREE

## Wall Mounted RPK FSN3M

Hitachi's stylish wall mounted units are compact and lightweight for easy installation.

Ideal for residential, offices and retail outlets these units offer a cost effective solution.



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**SYSTEM FREE** Cooling & Heating capacities from 2.0kW to 12.5kW

**SYSTEM FREE** New elegant design

**SYSTEM FREE** Compact and lightweight for easy installation

**SYSTEM FREE** Integrated infra red receiver for use with infra red remote controller, or optional hard wired remote control (PC-ARF, PC-ART or PC-ARH)

**SYSTEM FREE** RPK FSNH3M model also available.  
Remote expansion valve ensures very low noise – ideal for hotels.

All Hitachi System Free indoor units are compatible with Hitachi's full range of commercial outdoor units.

## Optional Control Systems

### **SYSTEM FREE** PC-ART

Standard wired remote controller  
(inc. 7-day time clock)



PC-ART

### **SYSTEM FREE** PSC-A64GT

Touch Screen Central Controller  
(64 Groups, 160 Units)



PSC-A64GT

### **SYSTEM FREE** PC-ARF

Advanced wired LED controller  
(inc. 7-day time clock)



PC-ARF

### **SYSTEM FREE** CS Net Web

Web based controller



CS Net Web

### **SYSTEM FREE** PC-ARH

Simple wired remote controller



PC-ARH

### **SYSTEM FREE** Touch screen

For CS Net Web



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RPK-FSN3M

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## Wall mounted

Indoor Unit		RPK 0.8FSN3M	RPK 1.0FSN3M	RPK 1.5FSN3M	RPK 2.0FSN3M	RPK 2.5FSN3M	RPK 3.0FSN3M	RPK 4.0FSN3M
Nominal Cooling Capacity (Utopia System) <sup>(1)</sup>	kW	2.0	2.5	3.6	5.0	5.6	7.1	10.0
Nominal Heating Capacity (Utopia System) <sup>(2)</sup>	kW	2.2	2.8	4.0	5.6	6.3	8.0	11.2
UK Cooling Capacity Total/Sensible (Utopia)	kW	2.1 / 1.9	2.6 / 2.0	3.7 / 3.0	5.3 / 3.8	5.9 / 4.4	7.7 / 5.9	10.6 / 7.5
Nominal Cooling Capacity (Set Free System) <sup>(1)</sup>	kW	2.2	2.8	4.0	5.6	7.1	8.0	11.2
Nominal Heating Capacity (Set Free System) <sup>(2)</sup>	kW	2.5	3.2	4.8	6.3	8.5	9.0	12.5
UK Cooling Capacity Total/Sensible (Set Free)	kW	2.1 / 1.9	2.6 / 2.0	3.9 / 3.2	5.2 / 3.7	6.4 / 4.7	7.5 / 5.7	10.5 / 7.5
Noise Level (sound pressure) (L / M / H / H2) <sup>(3)</sup>	dB(A)	30/32/35/39	30/32/35/39	33/36/40/46	33/38/40/42	36/40/43/49	36/40/43/49	41/46/49/51
Noise level (sound power)	dB(A)	53	53	58	57	59	59	64
Air flow cooling mode (L / M / H / H2) <sup>(4)</sup>	m³/h	390/420/480/600	390/420/480/600	450/540/660/840	600/780/840/900	720/840/1020/1140	720/840/1020/1140	900/1020/1140/1320
Dimensions (H x W x D)	mm	300x790x230	300x790x230	300x790x230	333x1150x245	333x1150x245	333x1150x245	333x1150x245
Weight	Kg	10	10	11	17	18	18	18
Included Condensate Pump		no	no	no	no	no	no	no
Drain Diameter (ext)		φ16mm	φ16mm	φ16mm	φ16mm	φ16mm	φ16mm	φ16mm
Piping Diameter (Liquid / Gas)	Inch	1/4 / 1/2	1/4 / 1/2	1/4 / 1/2	1/4 / 5/8	3/8 / 5/8	3/8 / 5/8	3/8 / 5/8
	mm	6.35 / 12.70	6.35 / 12.70	6.35 / 12.70	6.35 / 15.88	9.53 / 15.88	9.53 / 15.88	9.53 / 15.88
Power Input	W	20	20	50	40	70	70	80
Power supply		230V / 1Ph / 50Hz						
Recommended fuse size	A	5	5	5	5	5	5	5

<sup>(1)</sup> Cooling: Internal ambient 27°C (19°C WB) - Ambient 35°C; Refrigerant piping length 7.5m, level difference 0m.

<sup>(2)</sup> Heating: Internal ambient 20°C - Ambient 7°C (6°C WB); Refrigerant piping length 7.5m, level difference 0m.

<sup>(3)</sup> Sound pressure level measured at 1.0 meter below the unit and 1.0 meter from the air inlet (measured in anechoic room)

<sup>(4)</sup> 4 step fan speed only available with PC-ARF remote controller

Unit Capacity Dipswitch available

Expansion Valve Kit		EV-1.5N1
Dimensions (H x W x D)	mm	164x360x109
Piping Diameter (Liquid) <sup>(5)</sup> L < 15m / (15m < L < 30m)	Inch	1/4 / (3/8)
	mm	6.35 / (9.52)
Piping Length (Expansion Valve Kit to I/U)	m	3 ~ 5
Power supply		Fed from I/U



<sup>(5)</sup> Total piping length from Joint Kit to indoor unit < 30m (restrictions apply see Technical Catalogue)

## Company Name

### CUSTOMER SERVICE

### SALES OFFICE

### SPARE PARTS

### DISTRIBUTOR

### CERTIFICATION



JOHNSON CONTROLS HITACHI AIR CONDITIONING EUROPE SAS, participates in the Eurovent Certified Performance Programme for Liquid Chilling Packages and Hydronic Heat Pumps, Fan Coil Units and Variable Refrigerant Flow systems.

Check ongoing validity of certificate:  
[www.eurovent-certification.com](http://www.eurovent-certification.com)

### WARRANTY

### SOCIAL MEDIA